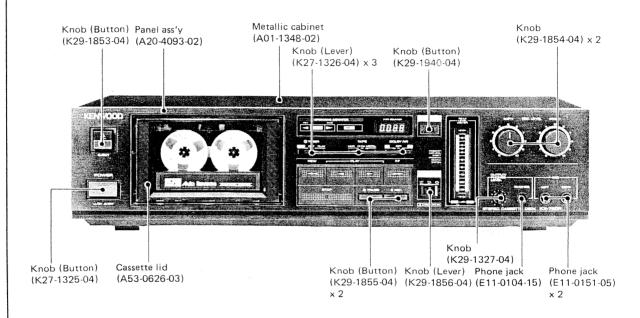
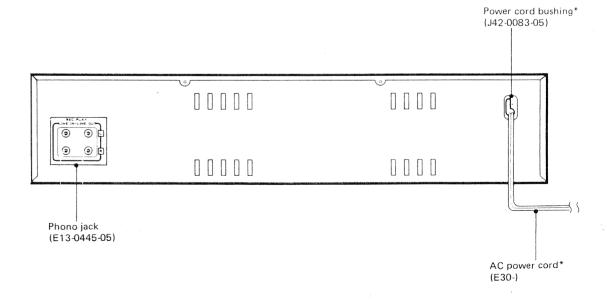
KENWOOD

KX-790R

STEREO CASSETTE DECK





* Refer to parts list on page 40.

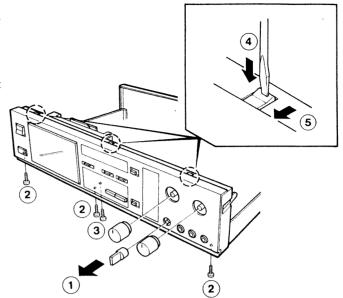


DISASSEMBLY FOR REPAIR

(10)

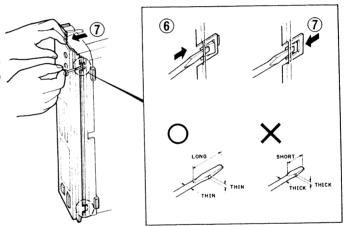
FOR REPAIR OF PCBS ATTACHED TO SUB PANEL

- 1. Pull out the knobs frontward (1).
- 2. Remove 3 screws at the bottom side of the front panel and 1 screw retaining the mounting hardware (②, ③).
- 3. Push the snap down to release the top side of the front panel (4), (5)).

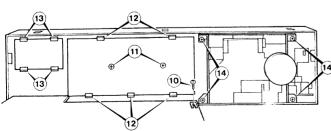


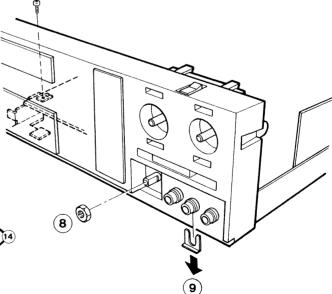
4. By using a flat blade screw driver, push the snap up to release the bottom side of the front panel from the slit and pull the front panel forward ((6), (7)).

Note: Use a screw driver that satisfies the qualifications shown in the figure to avoid damage to the sub panel slit.



- 5. Slide out the jack mounting hardware and remove the hexagon nut from the VR axis ((8), (9)), also remove the screw retaining the pcb to the mounting hardware ((10)).
- 6. Remove 2 screws retaining the SW & DISPLAY pcb and release the pcb from the claws for replacement of components on the pcb ((1), (2)).
- 7. Release from the claws on the VR pcb for replacement of VRs ((13)).
- 8. Remove 4 screws from the mechanism assembly for repair of mechanism (14).





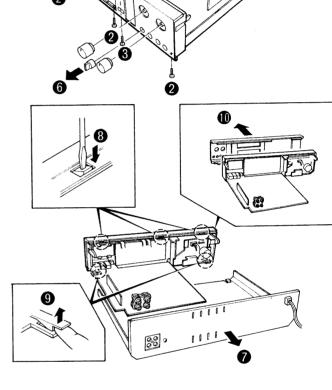


DISASSEMBLY FOR REPAIR

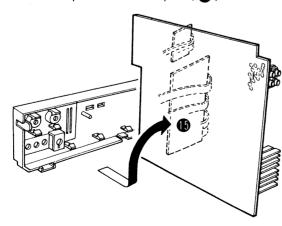
FOR REPAIR OF X26-1090-10 AND OTHERS

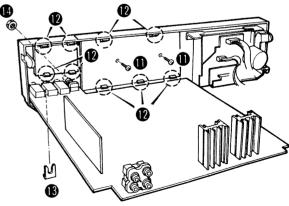
- 1. Unsolder the GND lead and the capacitor from the GND screw at the phono jack and remove the screw (1, 2).
- 2. Pull out the knobs frontward (3).
- 3. Remove 3 screws at the bottom side of the front panel (4). Remove screws retaining the mounting hardware from the bottom and from the pcb (5), 6).

- 4. Slide the chassis out from the sub panel with the rear panel attached to it (7).
- 5. Push the snap down to release the top side of the front panel and by lifting the snap from the bottom release the bottom side of the front panel (§ , §).
- 6. Remove the front panel (10).

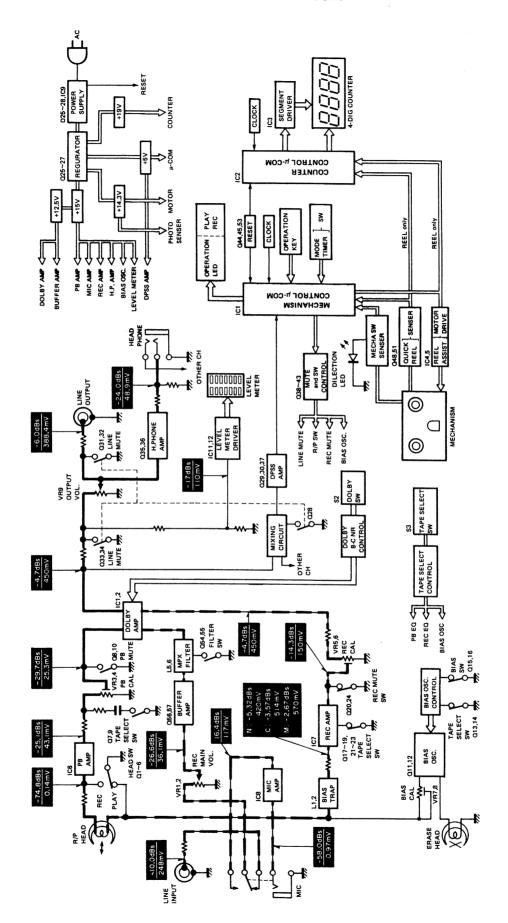


- 7. Remove 2 screws retaining the SW & DISPLAY pcb and release the pcbs from the claws (1), (2).
- 8. Slide out the jack mounting hardware and remove the hexagon nut from the VR axis ((3, (1)).
- 9. Turn the pcb (X26-1090-10) as shown in the figure for replacement of components on these pcbs (16).





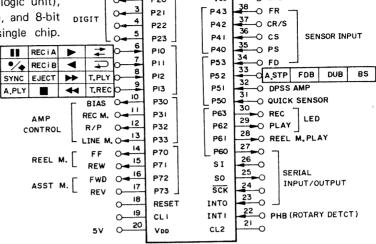
BLOCK LEVEL DIAGRAM





IC1 µPD7507C One-chip 4-bit microcomputer

 μ PD7507 is a 4-bit microcomputer which integrates the 4-bit parallel processing ALU (arithmetic and logic unit), ROM, RAM, I/O ports, 8-bit serial interface, and 8-bit programmable timer/event counter into a single chip.



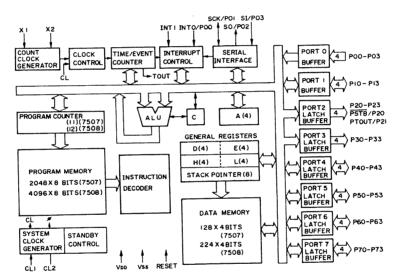
Х2

P20

40 O GND

39 O GND

VSS



Description of part functions of the microcomputer (slave µPD7507C-099) for the KX-790R

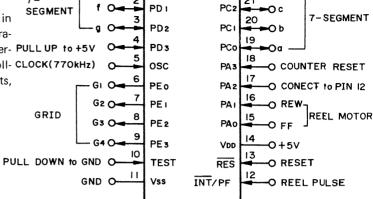
Pin No.	Name	1/0		Functions
2~5	P20~P23	0	DIGIT	Digit signal outputs.
6~9,33	P10~P13,PS2	ı		Key inputs.
10~13	P30~P33	0	AMP	Bias, REC MUTE, REC/PLAY, LINE MUTE outputs.
14,15,28	P70,P71,P61	0	REEL M.	Outputs for controlling the reel motor.
16,17	P72,P73	0	AST.M.	Outputs for controlling the assist motor.
22	PHA	1	РНВ	Input for detecting the speed of deck mechanism B.
23	INT0	1		Intercommunication request input.
24	SCK	1		Serial shift clock input.
25	SO	0		Serial data output.
26	SI	1		Serial data input.
27	P60	0		Shift clock request output.
29,30	P62,P63	0	PLAY,REC	Outputs for the PLAY LED and REC LED.
31	P50	1	QUICK	Quick reverse signal input.
32	P51	ı	DPSS	Input for detecting the non-recorded portion.
34~38	P53,P40~P43			Inputs for the mechanism position sensor.



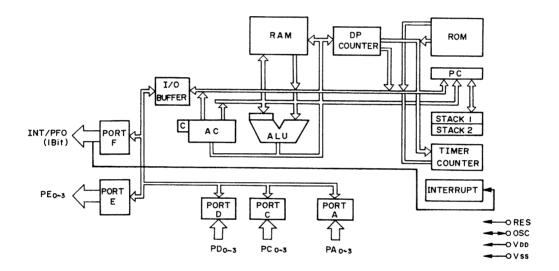
IC2 LM6417E N-channel E/D MOS LSI One-chip 4-bit microcomputer for controlling

1. Outline
LM6417E is an N-channel MOS 4-bit microcomputer in
which ROM, RAM, ALU, I/O ports, timer, clock generator have been integrated into a single chip. The inter-PULL UP to +5V
nal memory capcityof this microcomputer for controll- CLOCK(770kHz)
ing is ROM 1024 bytes (or 1 kbyte), RAM 64 x 4 bits,

and the I/O ports have 17pins.



PDo

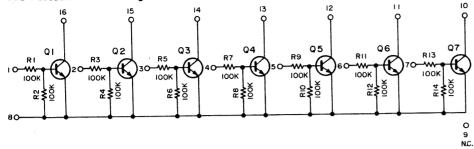


Description of port functions of LM6417E-444 for the KX-790R

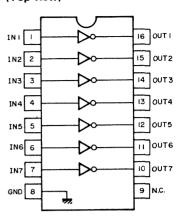
Pin No.	Name	1/0	Functions			
1	PD0	0	е			
2	PD1	0	f	7-segment driver for the FIP 4-digit counter.		
3	PD2	0	g			
6	PE0	0	G1			
7	PE1	0	G2	Grid driver for the FIP 4-digit counter.		
8	PE2	0	G3	•		
9	PE3	0	G4			
12	INT/PF0	ı		Reel disk speed detection pulse input.		
15	PA0	ı	REW	Mechanism travel direction detect input (detects the output for controlling		
16	PA1	1	FF	the reel motor from IC1 µPD7507C-099.)		
18	PA3	1		Counter reset key input.		
19	PC0	0	а			
20	PC1	0	b	7-segment driver for the FIP 4-digit counter.		
21	PC2	0	С			
22	PC3	0	d			



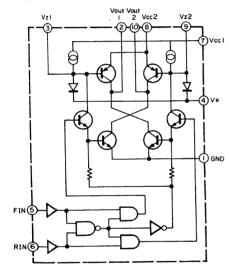
IC3: BA6251 Circuit diagram



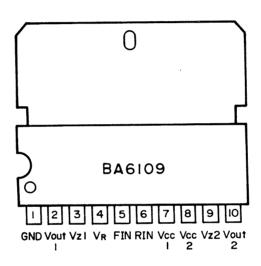
IC3 : BA6251 Pin configuration (Top view)



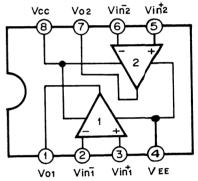
IC4,5: BA6109 Block diagram



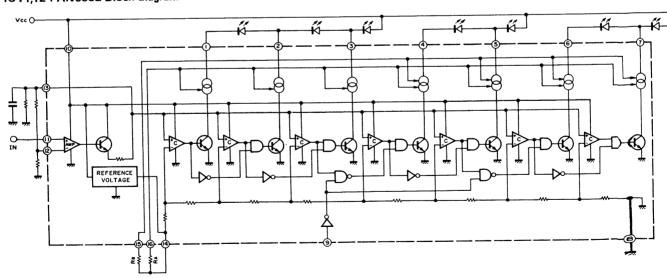
IC4,5: BA6109 Pin configuration (Top view)



IC7,8 : AN6556 Pin configuration (Top view)



IC11,12 : AN6882 Block diagram





List of element actions Name of the PCB: R/P PCB (X26-1090-10)

Elements	Applications/functions		Ор	eration/co	nditions/c	ompatibil	ity		
Q1,Q2,Q4,Q5	Head select switches	These switches are controlled by switch controllers consisting of Q38 to Q43 whi receive the output from pin 12 (R/P) of mechanism control microcomputer IC During rec & rec pause modes: OFF During any other mode: ON							
Q3,Q6	Head select switches		rate in complement with Q1, Q2, Q4 and Q5. Since these switches are inverted 240 , they turn ON during rec and rec pause modes and OFF in any other mode						
Ω7,Ω9	Playback equalizer select switches	is used: OFF	These switches are controlled by tape selector switch S3. When normal tape (120 μ S) s used: OFF When metal/chrome tape (70 μ s) is used: ON						
Q8,Q10	Playback mute switches	Like head select switches Q3 and Q6, these switches are controlled by the inversignal from Q40, and mute the output from the playback equalizer amp, so that be does not leak to the playback input terminal of the Dolby unit. During rec & rec pause modes: ON					•		
Q11	Bias oscillator power supply	The signal from pin 10 (BIAS) of IC1 controls which in turn control Q11. During REC mode: Pin 10 of IC1 goes low with turns on.							
Q12	Bias oscillator coil driver	This transistor	drives the pri	mary wind	ding of bias	s oscillator	r transformer	L7.	
Q13,Q14	Bias oscillator level select switches	These switches table below.	are control	led by tap	oe selector	switch S	3, function a	as shown in th	
				Normal	Chrome	Metal			
			Q13	ON	OFF	OFF			
			Q14	OFF	ON	OFF			
Q15,Q16	Bias ON/OFF switches	These switches are controlled by the signal from pin 10 (BIAS) of IC1.							
,				REC		Other mo ling rec pa	des use mode)		
			Q15	ON		OFF		1	
			Q16	OFF		ON		j	
Q17~Q19,	Recording equalizer select	These switches are controlled by tape selector switch S3.							
Q21~Q23	switches			Normal	Chrome	Metal	1		
			Q17,Q21	ON	ON	OFF	1		
			Q18,Q22	OFF	ON	OFF]		
			Q19,Q23	OFF	OFF	ON	_		
Q20,Q24	REC MUTE switches	These switches are controlled by the signal from pin 11 (REC MUTE) of During rec mode only: OFF During any other mode: ON (including rec pause mode)		of IC1.					
Q25	+ 19V constant-voltage regulated power supply	Power supply f	or the 4-digi	t, 7-segmei	nt counter.	•			
Q26	+ 5.6V constant-voltage regulated power supply	Power supply	for ICs 1 and	d 2 (micro	computer) and DPS	SS amps (Q29	9, Q30 and Q 3 7	
Q27	+ 14.3V constant-voltage regulated power supply	Power supply f	or driving th	e motor ar	nd the pho	to-sensor.			
Q28	DPSS input sensitivity select switch	pause modes a with the conse is introduced to put sensitivity	MUTE) of MUTE) of some mentioned equence that to the input of a low level si	N (includir IC1 outpu above, w the bypas of DPSS a /, in othe gnal is ou	ng play pau uts a high l hich switch ss filter cor amp Q29, er modes, tput from	level signa hes off Q4 nnected to Q30 and (such as pin 13 (L	41. As a resu Q28 become Q37, thereby DPSS operat	play, rec and relat, Q28 turns on seconductive an increasing he increasing the in	



Floments	Applications/functions	Operation/conditions/compatibility						
Elements Q29,Q30	DPSS amplifier	NPN 2-stage direct-coupled configuration. These amplifiers are coupled with DPSS output switch Q37 in the subsequent stage.						
Q31 ,Q32 Q33 ,Q34	LINE OUT and headphone mute switches and meter mute switches	These switches operate in the same conditions as DPSS input sensitivity select switch Q28 and are controlled by the output from pin 13 (LINE MUTE) of IC1. During play, rec, and rec pause modes: OFF During other modes: ON (including play pause mode)						
Q35,Q36	Headphone amplifiers	These amplifiers output in the emitter-follower configuration.						
Q37	DPSS output switch	This switch is turned on or off by the detection output from 2-stage direct-coupled amplifiers Q29 and Q30 during the DPSS operaiton such as cue, review modes, etc. and the signal detecting the non-recorded portion is input to pin 32 (DPSS) of IC1 from the collector of Q37. When the non-recorded portion is detected: low When the already recorded portion is detected: high						
Q38,Q39, Q40,Q43	REC/PLAY select switch controllers	REC + REC PAUSE Other modes O43 ON OFF O40 ON OFF O39 ON OFF O38 OFF ON The above operation is controlled by the output from pin 12 (R/P) of IC1, and a high level signal is output from pin 12 during rec & rec pause modes, and a low level signal is output from the same pin during other modes.						
Q41	LINE OUT mute switch controller	This transistor is controlled by the output from pin 13 (LINE MUTE) of IC1, which is active low. This is off during play, rec, and rec pause modes, and on in other modes (including play pause mode), and on when the power is switched on or off.						
Q42	REC MUTE switch controller	This transistor is controlled by the output from pin 11 (REC MUTE) of IC1, which is active low. This is off in rec mode, on in other modes and when power is switched on or off.						
Q44,Q45,Q53	Reset	Refer to "Microcomputer reset circuit" on the separate sheet. These transistors operate under the following conditions on receipt of the output						
Q46,Q47	Controllers to regulate the voltages to be applied for driving the reel motor	from pin 28 (reel motor play) of IC1. During play and rec modes (including pause mode) Output from pin 28 of IC1 High Low Q47 ON OFF Emitter voltage of Q46 about 3.6V about 6.4V						
Q48	Quick sensor amp	This amp turns on or off by the signal from the photo-coupler for the quick sensor. This amp momentarily turns on when the tape shifts from the magnetic coating portion to the leader tape portion at the end of tape. The low level signal is input to pin 31 (QUICK) of IC1 at this time.						
Q49,Q50	Direction LED driver	Position sensor terminal High Low Q49 ON OFF Q50 OFF ON D48 (LED) Comes on Goes out D50 (LED) Goes out Comes on						



Elements	Applications/fuctions	Operation/conditions/compatibility
Q51	Revolution detection amp	On receipt of the switching signal (5 pulses/revolution) proportional to the speed of the reel puck (the take-up reel in forward mode), this amp generates pulses.
Q52	PLAY LED driver	This transistor turns on or off by the output from pin 29 (PLAY LED) of IC1. During play mode, Q52 turns on, lighting LED D49.
Q54,Q55	MPX filter select switch	This is controlled by Dolby switch S2. It is off when the Dolby switch is off and or when the switch is on.
Q56,Q57	Buffer amp	Emitter-follower output.
Q58	+ 12.5V constant-voltage regulated power supply	Power supply for the Dolby amp and buffer amp.
IC1	Mechanism controller	Controls the mechanism operation. Refer to the operation and function description o IC1 (µPD7507C-099).
IC2	Counter controller	This IC has functions to drive the FIP 4-digit 7-segment counter, detect the reel pucl revolution and detect the mechanism travel direction. Refer to the operation and function description of IC2 (LM6417E-444).
IC3	Transistor array for driving the 7-segment counter	Incorporates emitter-common 7-channel. Refer to the pin connection diagram.
IC4	Assist motor driver	Switches the forward and reverse directions of the assist motor. Refer to the operation and function description of IC4 (BA6109).
IC5	Reel motor driver	Drives the reel motor, and switches between fast forward and rewind modes.
IC6	Playback equalizer amp	Has a gain of $Av = 49.8dB$ (at 315Hz). This IC is also used for the KX-72R, 770 and 727R.
IC8	Recording equalizer amp	IC AN6556 is used which has a higher slew rate.
IC9	3-pin regulator (+ 15V)	
IC11,IC12	Level meter driver	These are also used for the KX-6XC, 770R.

Reset circuit for the microcomputer

Since IC1 is a CMOS IC (μ PD7507C-099) and IC2 is an N-channel MOS IC (LM6417E-444), the reset signal detection mode is opposite in phase (180° out of phase) from each other, i.e., IC1 detects the high-to-low level change whereas IC2 detects the low-to-high level change.

For this reason, the reset signal for IC1 is phase-inverted by Q53, the output of which is coupled with the reset pin of IC2.

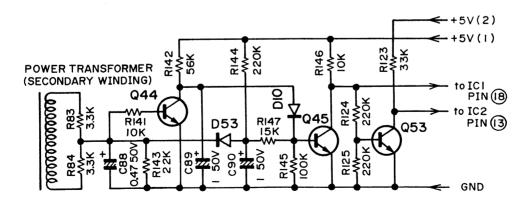
(When the power is on)

Since Q44 does not contribute to the reset operation, the same reset signal as that for the conventional models KX-6XC, 880 and 880SR is developed at the collector of Q45.

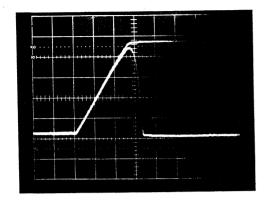
(When the power is off)

Immediately after the power is switched off, the base potential of Q45 is discharged through D53 with the result that Q45 turns off and that the collector potential of Q45 reaches +5V. In the case of the KX-790R, so that the mechanism reset is positively performed using the initialize command of the microcomputer when the power is switched off, the +5V potential is retained for some time by storing the charge at C77 (330 μ F).

For this reason, after Q44 turns off, Q45 turns following the time constant given by R142 times C89 (following the timing delay given by multiplying R142 value by C89 value.) This permits the collector potential of Q45 to shift from high to low, providing the power off reset signal



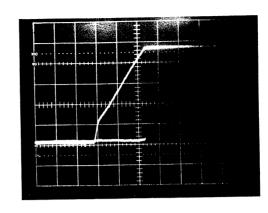




POWER ON

\[\left[\text{IC1 (pin \(\frac{18}{18} \) \] + 5V (1)

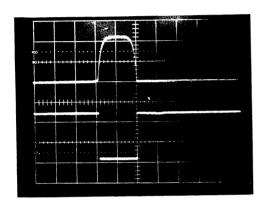
 $\binom{20\text{ms/DIV}}{1\text{V/DIV}}$



POWER ON

{ IC2 (pin 13) } + 5V (2)

 $\binom{20\text{ms/DIV}}{1\text{V/DIV}}$



POWER OFF

IC1 (pin 18)

(5ms/DIV)

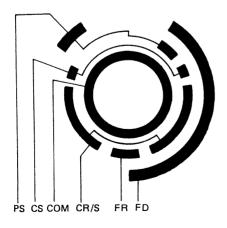
IC2 (pin (13))

Mechanism timing chart

- 1. Operation
 - a. Position sensor

The switching timing of all operation is controlled by the position sensor.

FD DIRECTION FORW
FR
CR/S CUE RETURN/STOP
COM COMMON
CS
PS PLAY STOP



b. Position detection

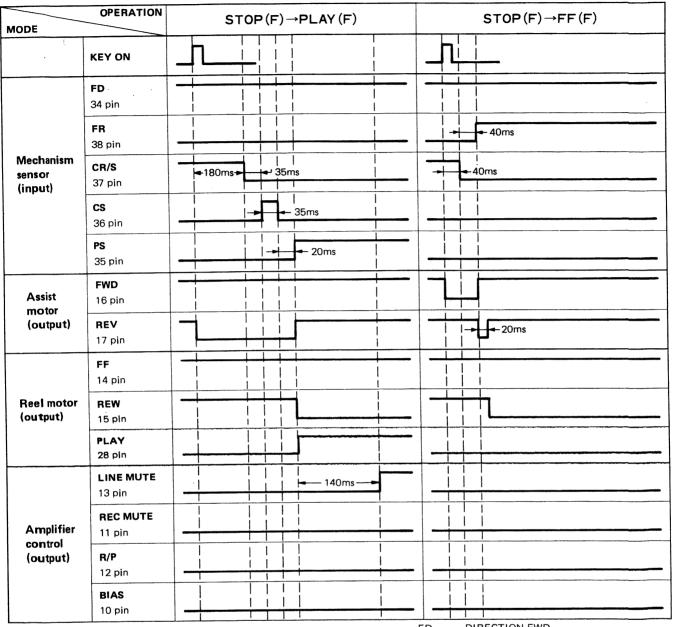
Theoretically speaking, the position is detected in the same way for both the forward and reverse directions. The forward side has the detect pattern (FD) for detecting the direction. By means of this FD patterns, the direction of the assist motor is controlled.

2. Trigger point

The detect timing of the position sensor is performed by connecting to common. The operation change-over point is illustrated in the timing chart as follows.



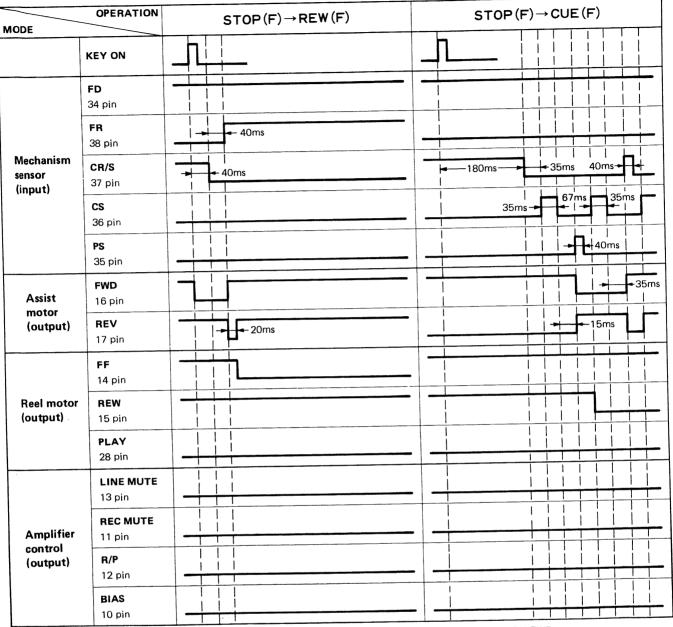




FD . . . DIRECTION FWD

FR . . . FF/REW CS . . CUESTOP CR/S . . CUE RETURN/STOP PS . . PLAY STOP

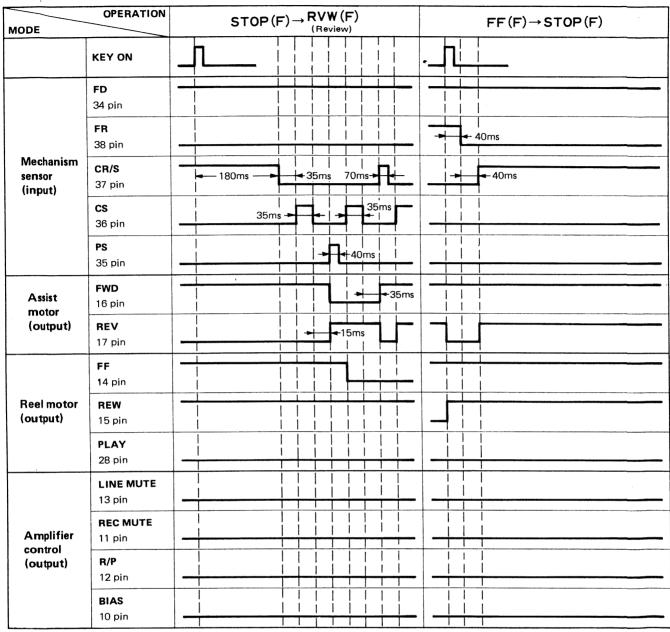




FD . . . DIRECTION FWD

FR . . . FF/REW CS . . CUE STOP CR/S . . CUE RETURN/STOP PS . . PLAY STOP

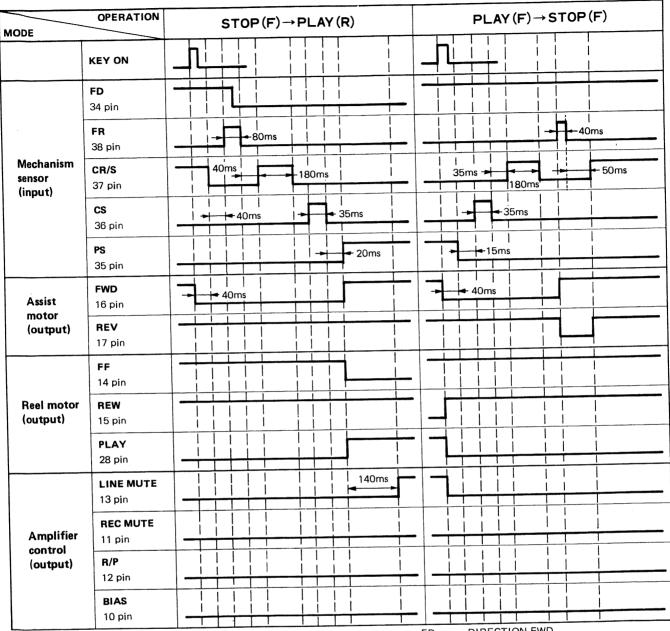




FD . . . DIRECTION FWD

FR . . . FF/REW CS . . CUE STOP CR/S . . CUE RETURN/STOP PS . . PLAY STOP



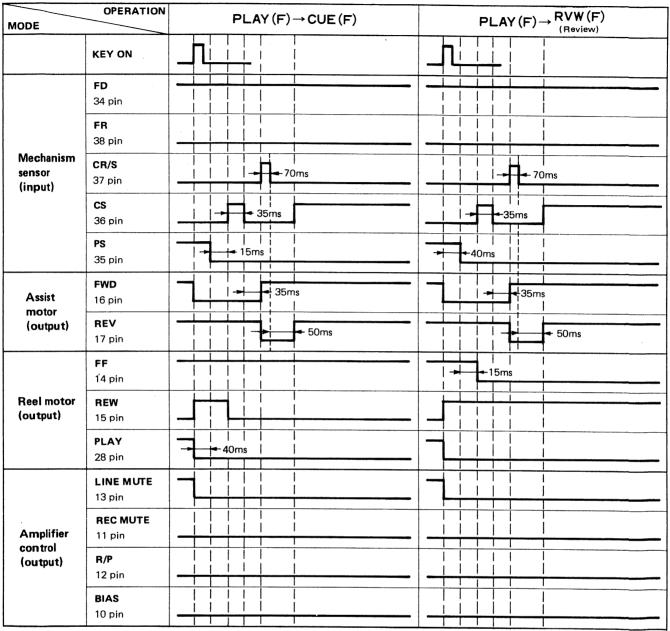


FD . . . DIRECTION FWD

FR . . . FF/REW CS . . CUESTOP

CR/S . . CUE RETURN/STOP PS . . PLAY STOP

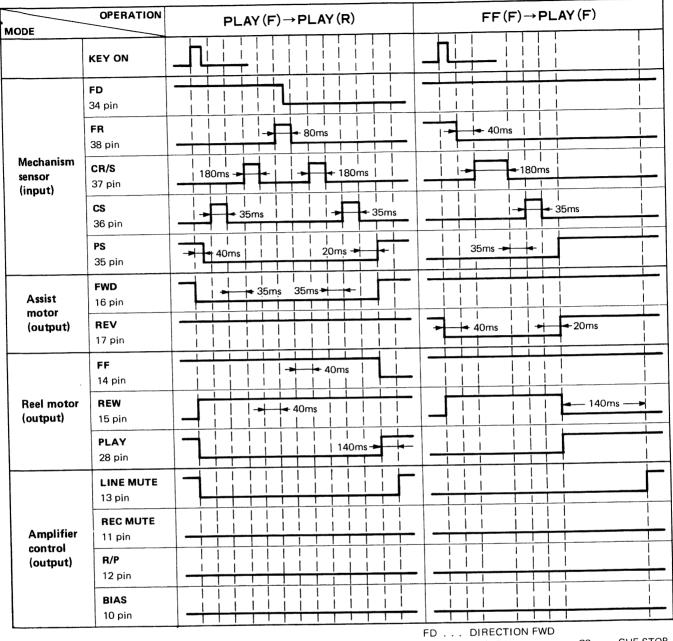




FD . . . DIRECTION FWD

FR . . . FF/REW CS . . CUESTOP CR/S . . CUE RETURN/STOP PS . . PLAY STOP

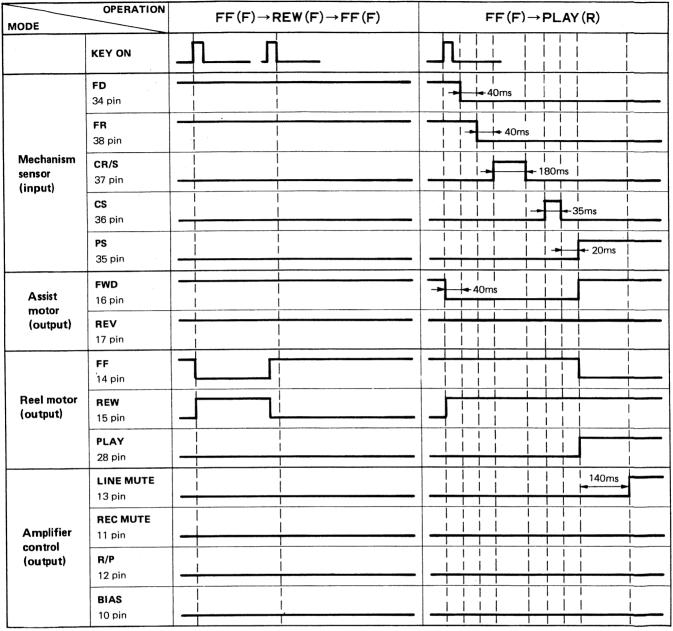




CS . . CUE STOP FR . . . FF/REW

CR/S . . CUE RETURN/STOP PS . . PLAY STOP

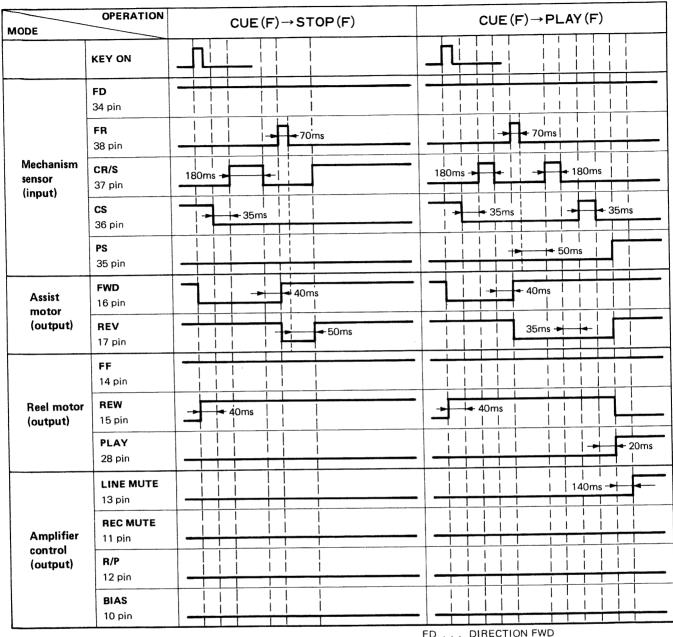




FD . . . DIRECTION FWD

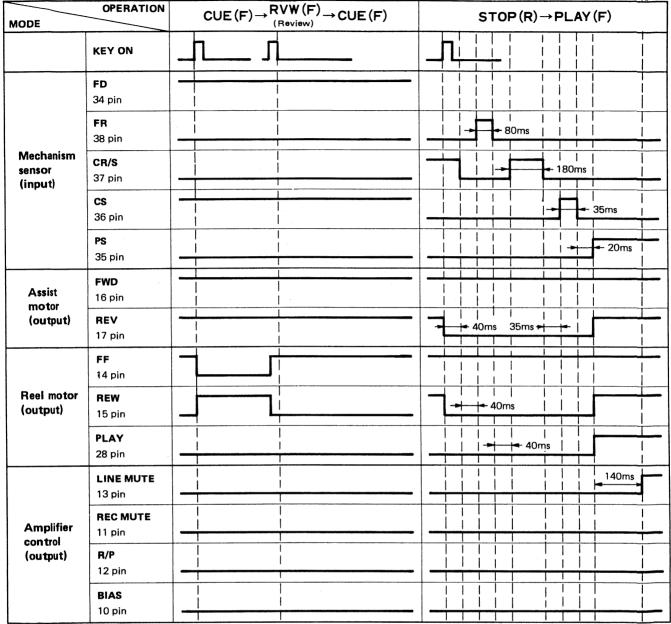
FR . . . FF/REW CS . . CUESTOP CR/S . . CUE RETURN/STOP PS . . PLAY STOP





CS . . CUE STOP FR . . . FF/REW CR/S . . CUE RETURN/STOP PS . . PLAY STOP

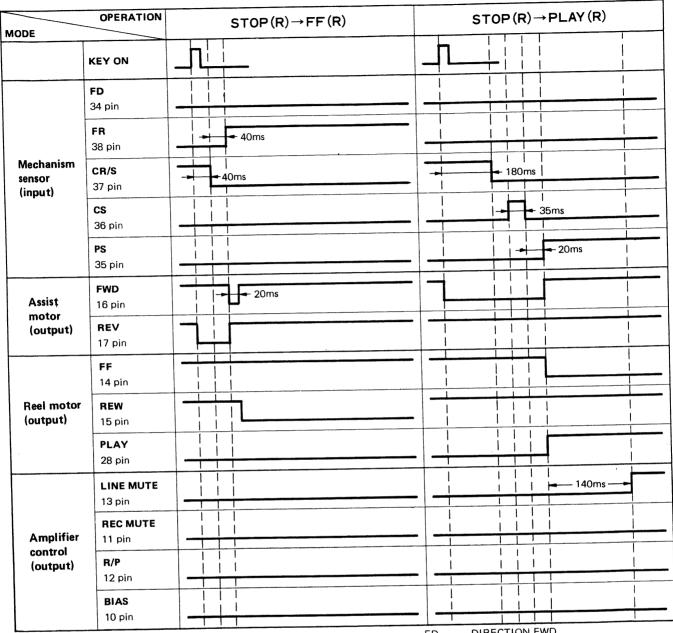




FD . . . DIRECTION FWD

FR . . . FF/REW CS . . CUE STOP CR/S . . CUE RETURN/STOP PS . . PLAYSTOP

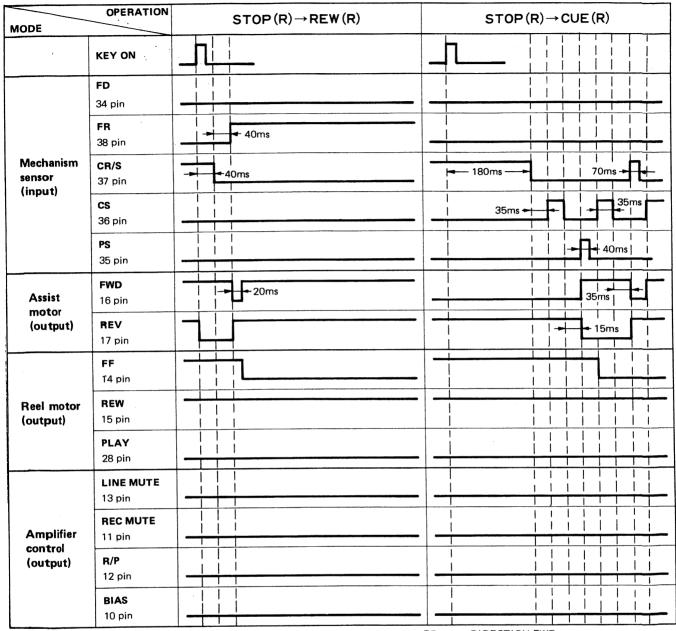




FD . . . DIRECTION FWD

FR . . FF/REW CS . . CUE STOP CR/S . . CUE RETURN/STOP PS . PLAY STOP

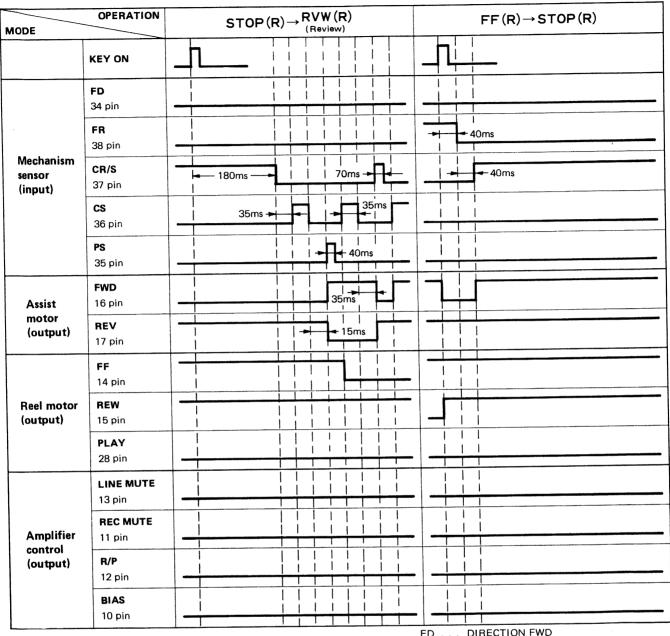




FD . . . DIRECTION FWD

FR . . . FF/REW CS . . CUE \$TOP CR/S . . CUE RETURN/STOP PS . . PLAY STOP





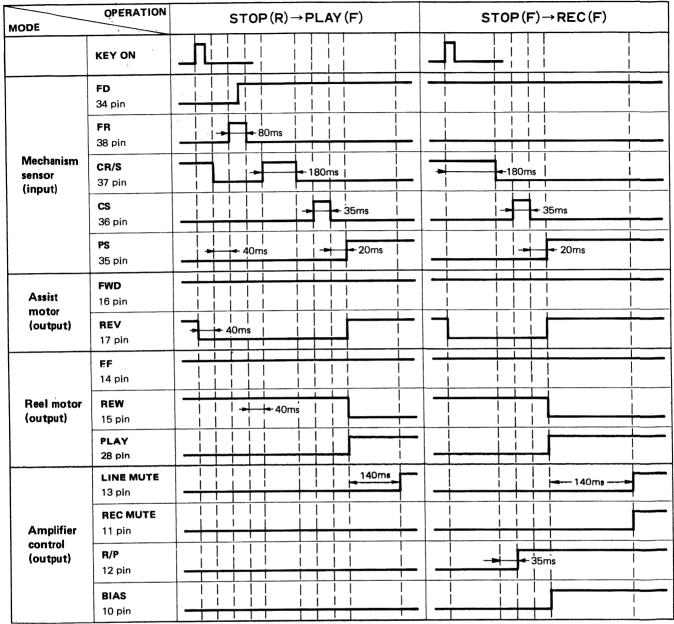
FD . . . DIRECTION FWD

FR . . . FF/REW

CS . . CUE STOP

CR/S . . CUE RETURN/STOP PS . . PLAY STOP

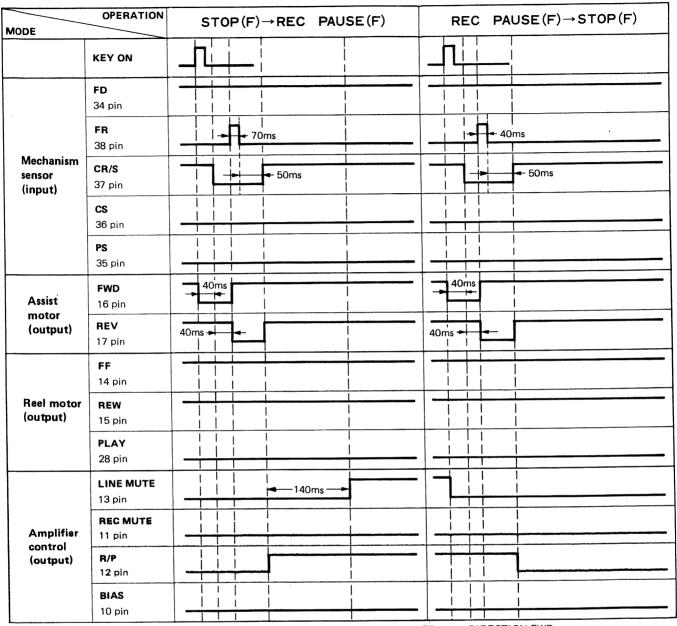




FD . . . DIRECTION FWD

FR ... FF/REW CS .. CUE STOP CR/S .. CUE RETURN/STOP PS .. PLAYSTOP



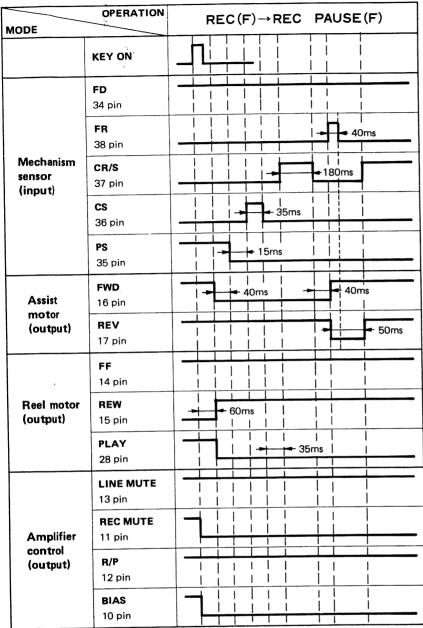


FD . . . DIRECTION FWD

CS . . CUE STOP

FR . . . FF/REW CS . . CUE STOP CR/S . . CUE RETURN/STOP PS . . PLAY STOP





FD . . . DIRECTION FWD

FR . . . FF/REW CS . . CUE STOP CR/S . . CUE RETURN/STOP PS . . PLAY STOP



Operation of 3-motor 2-way Record/Play Cassette Deck Mechanism

This cassette deck mechanism, one of the logic control auto-reverse mechanism series, has three motors; the capstan motor to drive the capstans in two ways, the reel motor to drive the reels and the mode control motor to set the operation modes such as play mode, rewind mode, etc.

Thus, as these three exclusive motors are used with their respective separate roles in driving the tape feed mechanism, many levers and other devices needed in conventional

tape feed mechanisms are omitted, thus permitting a greatly simplified mechanism with higher operational reliability, lower failure rate and easier maintenance.

In addition, as this cassette deck mechanism performs all operaiton mode controls entirely electrically, operability is excellent, permitting all logic operations including autoreverse, remote control, etc.

The basic construction for feeding the tape consists of the following three sections:

1. Capstan drive system

The forward and reverse capstans which have a rubber belt on their respective flywheels in an S shape are driven by the exclusive capstan motor.

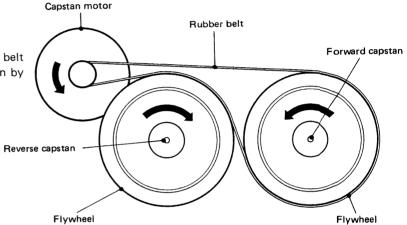


Fig. 1

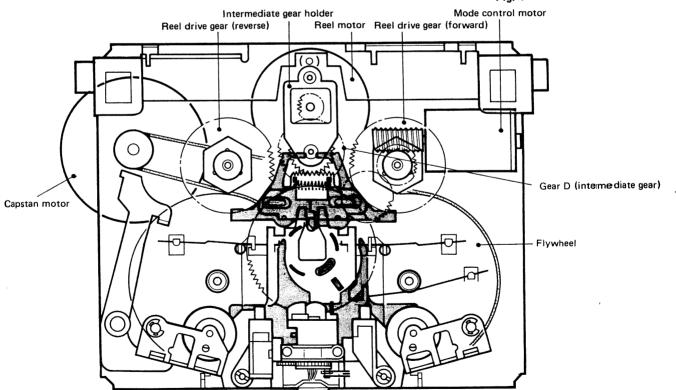


Fig. 2 (surface view)



2. Reel drive system

The reel at the takeup side is driven by the relevant reel drive gear which engages the intermediate gear by the rotating force generated in the rotating direction of the exclusive reel motor; the intermediate gear engages with the gear mounted to the reel motor shaft and it can move freely to the right and left.

The rotating direction of the reel motor is changed by changing the polarity of the motor applied voltage and the travel speed of the tape (in play or fast forward mode, etc.) is controlled by changing the motor applied voltage.

3. Mode control system

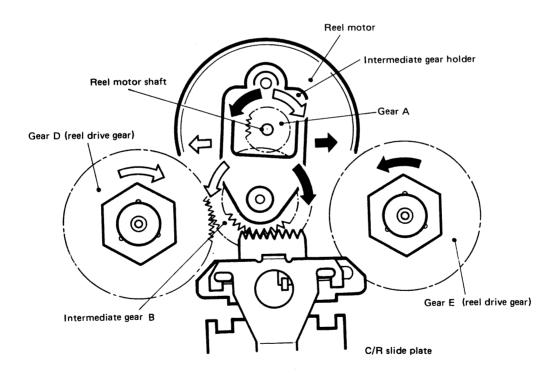
The rotation of the mode control motor is decelerated by the worm gear to rotate the cam disc plate. The first cam to control the direction of the rotary head and the second cam to set an operation mode such as play, fast forward, cue, etc. are placed under the cam disc plate. The four leaf contacts located above the cam disc plate come in contact with the conductor code patterns which correspond to the operation modes.

As the cam disc plate rotates, the relative position between the conductor code patterns and the leaf switch contacts varies so that a combination voltage, i.e. a mode code, appears in the output terminal on a code pattern.

At input of this combination voltage, the controller judges that the cam disc plate turns to the postion of the required operation mode. The operation mode is thus controlled.

Next, the basic operation of the tape feed mechanism. A variety of usages are possible according to the programming of the controller as the mechanism construction permits all operation modes to be controlled electrically.

The following description gives provisional explanatory examples for basic operation.





A. Stop (forward) mode

Fig. 3a represents the cam drive system in mode control as viewed from the rear of the deck and Fig. 3b indicates the cassette mechanism as viewed from above.

- The brake cam is placed under gear D as shown in Fig. 3a. Thus, as the top end of the brake lever engages the a reel drive gear with the triangular protrusion of a brake lever in the concave of a brake cam, the reel drive gear is prevented from rotating and the reel is braked.
- 2) The first cam is placed under the cam disc plate as shown in Fig. 3a. In this cam disc plate position, the
- rotary head is set at the forward record/play position with the rotary head direction selector slide plate shifted to the left.
- 3) The second cam is positioned as shown in Fig. 3a. At this time, the drive catch of the forward pinch roller slide base is in contact with the left top end of the second cam as shown in Fig. 3b. In this state of the drive catch, the rotary head and the pinch roller (forward) recede out of contact with the tape with the pinch roller slide base (forward) and the head base lowered.

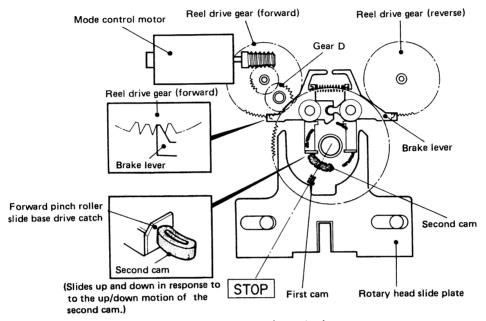
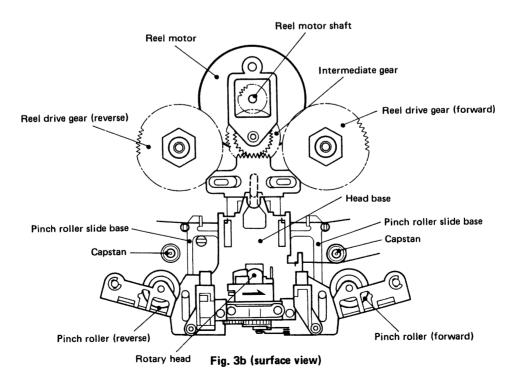


Fig. 3a (rear view)

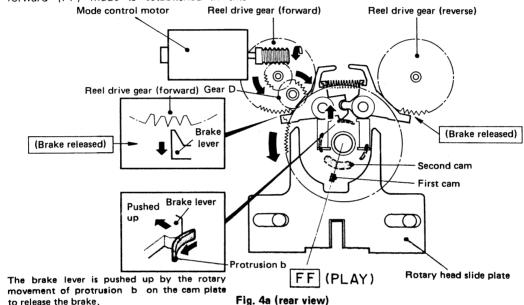




B. Fast forward (FF) mode

manner

- 1) When the FF button is pressed, the controller drives the mode control motor to rotate the cam disc plate in the direction of the arrow in Fig. 4a.
- 2) Thereby, the brake cam turns slightly clockwise and lifts up the triangular protrusion of the brake so that the brake is released as shown in Fig. 4a.
- 3) In addition, when the cam disc plate turns to the position shown in Fig. 4a, the fast forward (FF) mode code is generated by its associated code pattern.
 - When the controller detects this code, it issues an instruction to stop the voltage applied to the mode control motor. Thereby, the mode control motor stops. The fast forward (FF) mode is established in this
- 4) Since the second cam on the cam disc plate turns counterclockwise, the position of the pinch roller slide base drive catch (forward) does not change. Therefore, the head and the pinch roller remain lowered.
- 5) When the controller detects the fast forwared mode, it issues an instruction to supply to the reel motor a high voltage whose polarity corresponds to fast forward mode so that the reel motor rotates at high speed in the forward direction. By this rotation, the intermediate gear is moved to the right and engaged with the reel drive gear (forward) at the right side. Thus, the tape travels in fast forward mode.



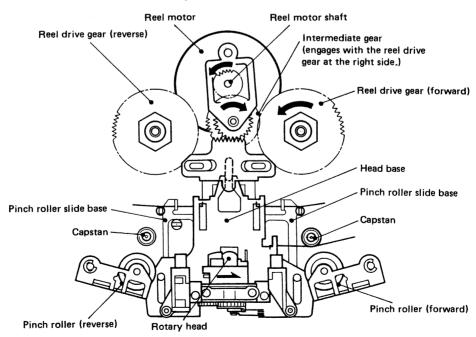


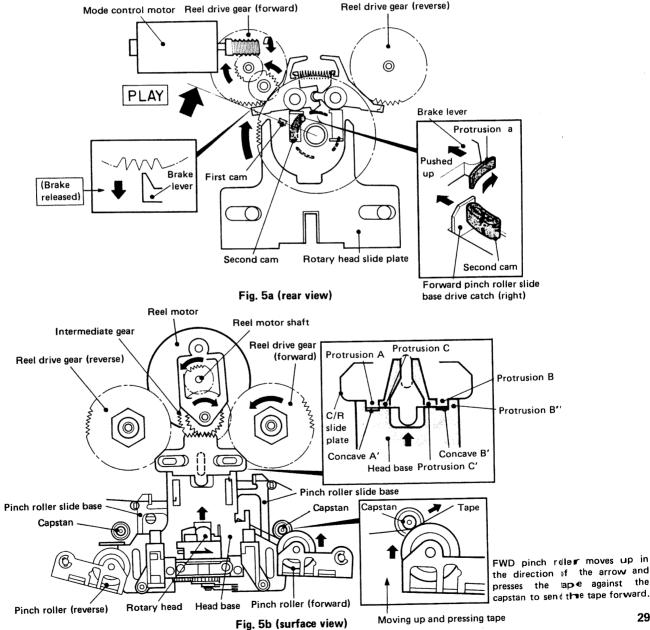
Fig. 4b (surface view)



C. Play (forward) mode

- 1) When the play button is pressed, the controller issues an instruction to turn the cam disc plate in the direction of the arrow as shown in Fig. 5a.
- 2) Thereby, the second cam on the cam disc plate pushes up the drive catch of the forward pinch roller slide base (right). When the cam disc plate turns to the position shown in Fig. 5a, the play (forward) mode code is generated by its associated code pattern. When the controller detects this code, it works to stop the mode control motor.
- 3) In this cam position,
 - a) As the brake cam is at the non-braking position as shown in Fig. 5a, the brake is released.
- b) As the drive catch of the forward pinch roller slide base (right) moves to the uppermost (play) position, the pinch roller (forward) comes up in contact with the capstan. At this time, the head base slides up in response to the motion of the pinch roller so that the head comes in contact with the tape.
- c) The controller designates the polarity and voltage of the power required for the reel motor in play (forward) mode and issues an instruction to supply it to the reel motor.

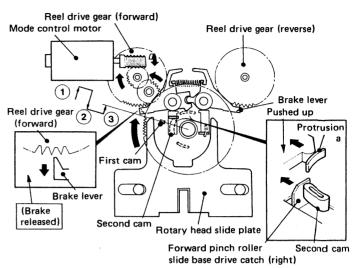
Thereby, the reel motor rotates in the forward direction on the voltage corresponding to play mode. By this rotation, the intermediate gear is moved to the right and engaged with the reel drive gear (forward) at the right side. Thus, the tape travels in play (forward) mode.





D. Cue mode

- 1) when the cue button is pressed in stop mode, the controller works to rotate the mode control motor to turn the cam disc plate in the direction of the arrow as shown in Fig. 6a. When the second cam on the cam disc plate pushes up the drive catch of the forward pinch roller slide base (right), the pinch roller (forward) and the rotary head move up correspondingly.
- 2) As the triangular protrusion of the brake lever comes in contact with the brake cam at its upper position, the brake is released.
- 3) the cam disc plate turns to the play position once. (Thus, the head and the pinch roller (forward) also move to their play position once.)
 - When the cam disc plate reaches the play postion, the controller issues an instruction to reverse the rotation of the mode control motor. When the cam disc plate thus turns reversely and stops at the position which is slightly lower than the cue position shown in Fig. 6a, the controller issues an instruction to rotate the reel motor at high speed in the forward direction.
- 4) When the reel motor is rotated at high speed in the forward direction, the intermediate gear is moved to the right and engaged with the reel drive gear (forward) so that the tape travels in cue mode. In this state of the mechanism, as the head base is at a position slightly lower than the play position because of the reverse rotation of the cam disc plate, protrusions A and B under the C/R slide plate are released from concaves A' and B' in the head base (in play mode, protrusions A and B are secured in concaves A' and B' to prevent the C/R slide plate deviating to the right and left) so that the C/R slide plate is free. Thus, the C/R slide plate moves to the left due to the rotation of the reel motor.
- 5) At the same time the C/R slide plate moves to the left, a pulse voltage is again supplied to the mode control motor to turn the cam disc plate clockwise. Thereby, the head base slides up again in response to the drive catch of the forward pinch roller slide base (right). At this time, since protrusions A and B in the C/R slide plate have already been shifted to the left, they cannot engage with concaves A' and B' in the head base.
 - Therefore, top ends A" and B" of the head base strike protrusions A and B in the C/R slide plate to stop the up motion of the head base for cue mode.
- 6) In this state of the mechanis, the pinch roller (forward) is slightly away from the capstan and the head is at a position at which it is in light contact with tape. Thus, when the tape travels at high speed, a recording signal is played back as a high-pitched sound. In addition, the pinch roller slide base (right) moves to a position slightly higher than the position at which the head base stops, and presses against the head base upwards by the spring.



Protrusion a fixed to the cam plate and the second cam move up according to the rotation of the cam plate, but they are fixed at position (3) shown above. Fig. 6a (rear view)

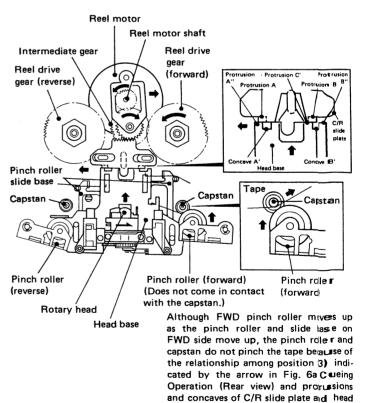


Fig. 6b (surface view)

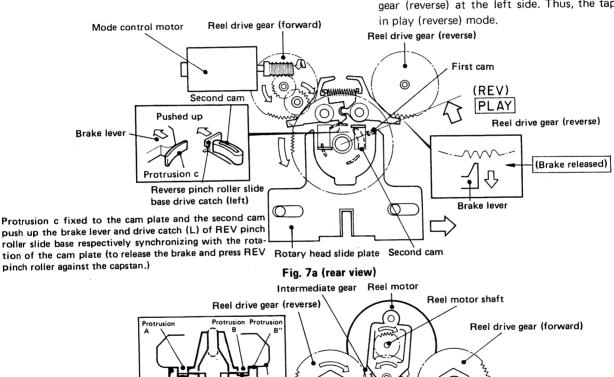
hase



E. Play (reverse) mode

- 1) When the play (reverse) button is pressed from forward stop mode, the controller works to rotate the mode control motor so that the cam disc plate turns counterclockwise from the stop position in Fig. 3a.
- 2) The first and second cams on the cam disc plate also turn. At this time, the first cam slides the rotary head direction selector slide plate to the right. Thereby, the rotary head turns 180° to the reverse play position. (See "K. Section of rotary head direction".)
- 3) On the other hand, the second cam pushes up the drive catch of the reverse pinch roller slide base (left). When the cam disc plate turns to the position in Fig. 7a, the play (reverse) mode code is generated by its associated code pattern. Thus, when the controller detects this code, it acts to stop the mode control motor.

- 4) In this cam position,
 - a) As the brake cam is at the no-braking position as shown in Fig. 7a, the brake is released.
 - b) As the drive catch of the reverse pinch roller slide base (left) moves to the uppermost (play) position, the pinch roller (reverse) comes up in contact with the capstan (Fig. 7b). At this time, the head base slides up in response to the motion of the reverse pinch roller slide base so that the head comes in contact with the tape.
 - c) The controller designates the polarity and voltage of the power required for the reel motor in play (reverse) mode and issues an instruction to supply it to the reel motor. Thereby, the reel motor rotates in the reverse direction on the voltage corresponding to play mode. By this rotation, the intermediate gear is moved to the left and engaged with the reel drive gear (reverse) at the left side. Thus, the tape travels



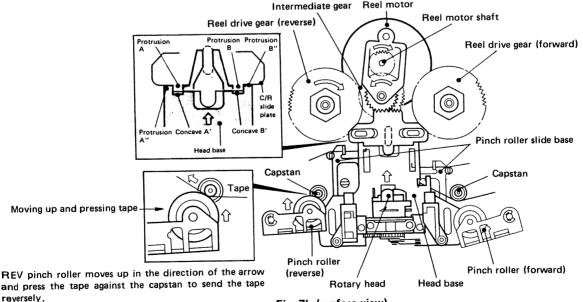


Fig. 7b (surface view)



F.Stop (reverse) mode

- 1) When the stop button is pressed from reverse play mode, the controller works to rotate the mode control motor so that the cam disc plate turns clockwise.
 - The controller also acts to stop the reel motor.
- 2) The second cam on the cam disc plate turns downwards, Thereby, as the drive catch of the reverse pinch roller slide base descends, the pinch roller (reverse) and the head base also descend. When the cam disc plate thus comes to the stop position in Fig. 8a, the stop (reverse) mode code is generated by its associated code pattern. When the controller detects this code, it acts to stop the mode control motor.
- 3) At this time, the brake cam turns and engages with the triangular protrusion of the brake at its lower position. Thus, the reel drive gear (reverse) is braked so that the reel stops suddenly.

G. Pause mode

Description is omitted as it is mechanically the same as stop mode.

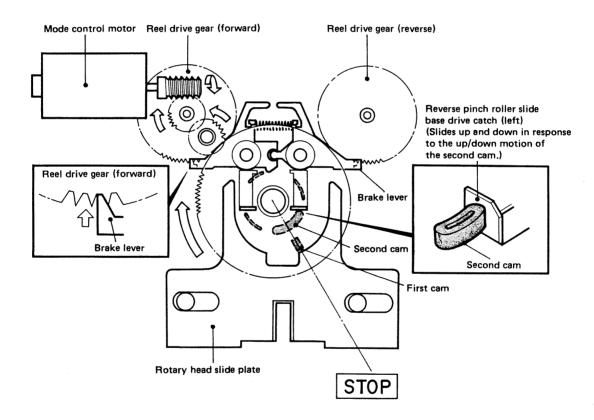


Fig. 8a (rear view)



H. Rewind (REW) mode

- 1) When the rewind (REW) button is pressed from reverse stop mode, the cam disc plate turns clockwise to the rewind position. At this time, the rewind mode code is generated by its associated code pattern, indicating that the rewind mode is established. When the controller detects this code, it works to stop the mode control motor.
- 2) In this state of the mechanism, the brake cam turns in the direction of the arrow in Fig. 9a to release
- 3) When the controller receives the rewind mode control signal, it immediately generates a signal to rotate the reel motor is thus rotated, the intermediate gear is moved to the left and engaged with the reel drive gear (reverse) at the left side so that the left reel rotates to rewind the tape.
- 4) As the drive catch of the reverse pinch roller slide base (left) does not move, the pinch roller (reverse) and the head remain at the stop position.

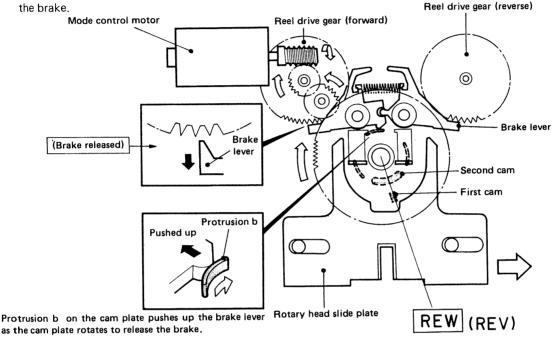


Fig. 9a (rear view)

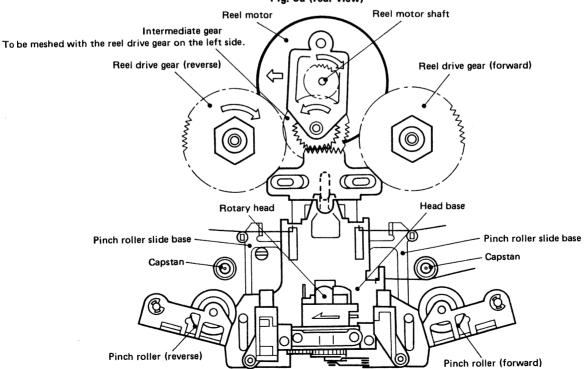


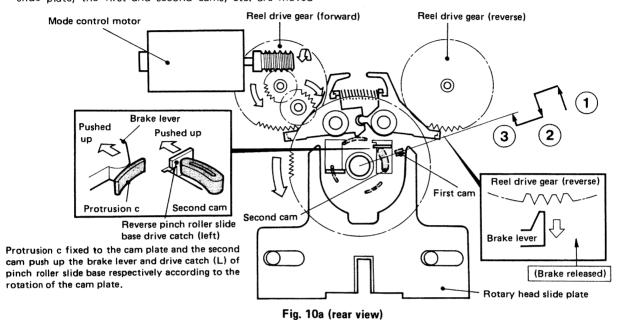
Fig. 9b (surface view)

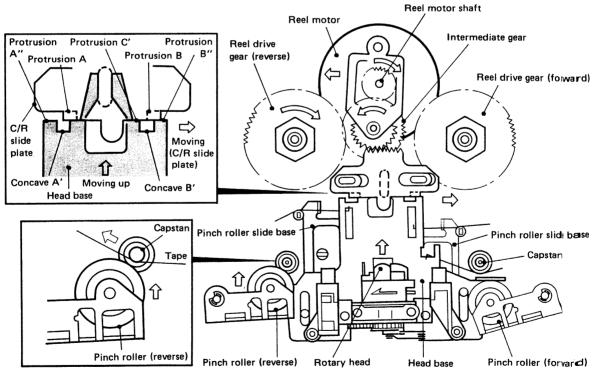


I. Review (cue) mode

1) The review operation reverses the forward direction of the tape. In this way, the review operation is just the same as the cue operation, except that in the review operation, the reverse pinch roller is raised near to the reverse capstan, the left reel drive gear is driven by moving the intermediate gear to the left, and the C/R slide plate, the first and second cams, etc. are moved

to the right, in contrast with the cue operation. However, the turning of the rotary head and the review operation of the mechanism are performed separately. For this purpose, it is necessary to set up logic so that the rotary head also turns to the review position automatically when the review (REV) button is pressed. This also applies to the cue operation.





As REV pinch roller slide base moves up, REV pinch roller is moved up and fixed to positions (1)—(3) indicated by the arrows in Fig. 10a Review Operation (Surface view). This operation is carried out to perform the review operation without fitting the protrusion into the concave according to the relationship between the head base and C/R slide plate.

Fig. 10b (surface view)



DESCRIPTION OF MECHANISM OPERATION

J. Direct mode change operation

The respective modes at items A~I are described mainly based on stop mode. However, the mode can be changed directly from forward play to reverse play, etc. without going via stop mode. As mentioned before, the controller always knows the current operation mode of the mechanism by checking the output of a relevant code pattern.

Therefore, the mode can be changed in the shortest operation route from the current mode to the required mode, whatever it is, by programming the controller.

For example, assume the mode is to be changed from fast forward mode to rewind mode. At this time, the controller knows that the head and the pinch roller (forward) are lowered in fast forward mode at present. Thereupon, when the controller is programmed so as to stop the mode control motor once, brake the reel drive gear (forward), move the cam disc plate to the rewind position by rotating the mode control motor again, and reverse the rotation of the reel motor, the intermediate gear is automatically moved to the left to engage with the reel drive gear (reverse) at the left to enter rewind mode.

In due course, it is possible to change directly from one mode to any other mode through a similar process. As tens of combinations of mode changes can be set, further description is omitted here.

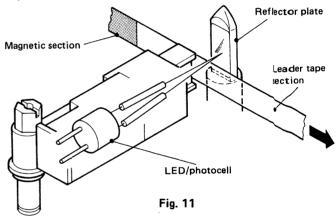
K. Selection of rotary head direction

- 1) The rotary head slide plate is slid to the left by turning the first cam on the cam disc plate clockwise (or to the right by turning counterclockwise.) Then, the rotary head direction selector lever is moved to the left (or right) by the slit provided on the rotary head slide plate, by which the direction of the rotary head is changed. In detail, as shown in Fig. 12, when the rotary head slide plate is slid to the right, the top end of the rotary head direction selector lever is moved to the right by the slit on the rotary head slide plate. Gear A thereby turns counterclockwise. Thus, the rotary head engaged with this gear turns 180° to the forward record/play position.
- 2) When the rotary head is to be set to the reverse record/ play position, the rotary head slide plate is slid to the left.
- 3) The spring provided provides a snap action to set the head to the correct postion at any time.

L. Tape end sensor mechanism (auto-stop, quick reverse, etc.)

To detect the tape end, a quick sensor consisting of an LED and a photocell is installed at the left side. This quick sensor is constructed as shown in Fig. 11.

In this construction, the light emitted from the LED strikes the tape through an optical fiber, and the reflection light is directed into the photocell through another optical fiber. When the magnetic section of the tape passes the optical fibers, as the emission light is absorbed, no output of the photocell is obtained. On the other hand, when the non-magnetic opaque white or transparent leader tape section near the tape end passes the optical fibers, as the reflection light from this section or the reflector plate (located after the tape) is input to the photocell (Fig. 11 shows the case of the transparent type), the output of the photocell starts. This output is input to the controller for various applications such as auto-stop, auto-reverse, repeat play, etc. (The controller already knows which side of the tape is the tape end by checking the mode code pattern output.)



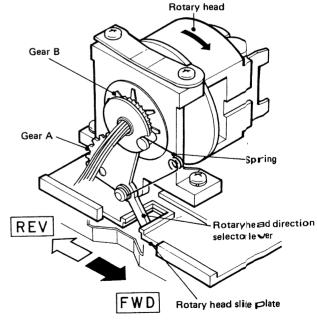


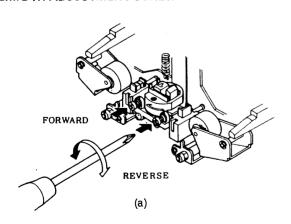
Fig. 12



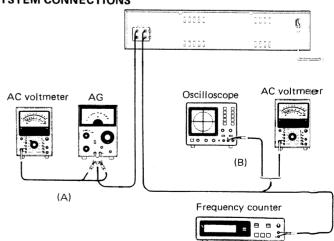
ADJUSTMENT

		INPUT	OUTPUT	CASSETTE TAPE	ALIGNMENT		T
No.	ITEM	SETTINGS	SETTINGS	DECK SETTINGS	POINTS	ALIGN FOR	FIG.
CASSE	TTE DECK SECTION	TAPE: NORMAL, D	OLBY: OFF, INPUT	: LINE, OUTPUT/PHONE	S LEVEL: MAX	0dBs = 0	7758
I RE	C/PLAY HEAD						
				POWER: OFF		Demagnetize the REC/PLAY	
[1]	DEMAGNETIZATION	_	-	Remove the	REC/PLAY	head with a head	
				cassette door.	head	demagnetizer.	
					REC/PLAY	Clean the REC/PLAY head	
				POWER: OFF	head	erase head, capstan and	İ
[2]	CLEANING	-	_	Remove the	erase head,	pinch roller using a cotton	
				cassette door.	capstan,	swab slightly damped	İ
					pinch roller.	with alcohol.	
						Adjust the azimuth	
						adjustment screw so that the	
[3]	AZIMUTH	MTT-256	(B)	PLAY	Azimuth adjust-	output voltage is maximized	(a)
		10kHz, -20dB			ment screw	in both forward and	
						reverse direction.	
II DC	MOTOR		-				
'						Adjust the tape speed so	
		MTT-111			Trimming poten-	that a 3kHz signal is	
(i)	TAPE SPEED	MTT-111D	(B)	PLAY	tiometer in the	produced at the center	İ
			<u> </u>		DC motor	of the tape.	1
Ⅲ PC	BOARD		-	-			
	PLAYBACK	MTT-256			VR3 (L)	Output level: -6.0dBs	
<1>	LEVEL	315Hz, OdB	(B)	PLAY	VR4 (R)	(390mV)	
				Adjust REC and			
				BALANCE so that			
				the REC monitor		Record 1kHz and 10kHz in	
		(A)		output becomes		alternation and adjust the	
(2)	BIAS CURRENT	1kHz, -30dBs	(B)	-26dBs at 1kHz,	VR7 (L)	variable resistors which	
		10kHz, -30dBs		then record and	VR8 (R)	control the bias current	
				reproduce signal		so that the same playback	
				of 1kHz and 10kHz		level is obtained.	
				in alternation.			
				Record and			
		(A)		reproduce a 1kHz		Adjust the variable	
<3>	RECORD LEVEL	1kHz, -30dBs	(B)	signal under the	VR5 (L)	resistors so that a	
				conditions set	VR6 (R)	playback level of	
				in <2>.		-26dBs (39mV) is obtained.	

AZIMUTH ADJUSTMENT SCREW



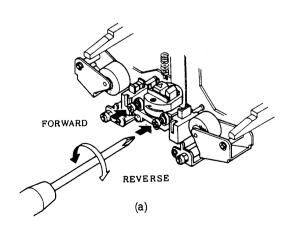
SYSTEM CONNECTIONS



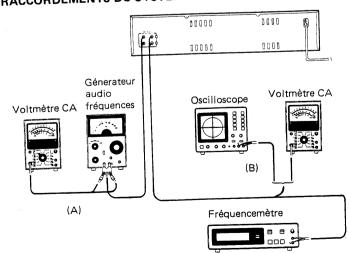
REGLAGE

				REGLAGE DU MAGNETO	POINTS DE		
$\overline{}$		REGLAGE DE	REGLAGE DE		L'ALIGNEMENT	ALIGNER POUR	FIG.
Ν.	ITEM	L'ENTREE	LA SORTIE	-PHONE A CASSETTE		/ OdBs=0,	7751
FCTIC	N DU MAGNETOPHONE	TAPE: NORMAL,	DOLBY: OFF, INP	UT: LINE, OUTPUT/PHON	ALO BETEST IIII		
TET	TE D'ENREGISTREMENT/L	ECTURE			Tête	Demagnétiser la tête	
•				POWER: OFF	D'ENREGISTREMENT/	D'ENREGISTREMENT/LECTURE	
[1]	DEMAGNETISATION	-	-	Eloigner la porte.	LECTURE	avec un démagnétiseur	
1				Eloigner is porte.		de tête.	ļ
					Tête	Nettoyer la tête	
					D'ENREGISTREMENT/	D'ENREGISTREMENT/LECTURE	
				POWER: OFF	LECTURE tête	la tête d'effacement, le	
[2]	NETTOYAGE	-	_	Eloigner la porte.	d'effacement,	cabestan et le galetpresseur	
•	1 METIOTAGE			Floight, im borger	cabestan,	avec un coton-tige	
					galetpresseur.	légèrement imbibé d'alcool.	-
						Ajuster la vis de réglage de	
						l'azimut de façon que la	(a)
			(B)	PLAY	Vis d'azimut	tension de sortie soit	(a)
[3]	AZIMUT	MTT-256	(6)			maximale à la fois en	
		10kHz20dB				avant et en arrière,	
						de la bande d'essai.	
						Régler la vitesse de bande	Т-
II M	OTEUR CC				Résistance	de façon qu'un signal	
		MTT-111	(B)	PLAY	ajustable du	de 3kHz soit produit au	
(i)		11L00L DD			moteur CC	centre de la bande.	
	DEFILEMENT	MII IIID				centre de la bande.	
L	PLAQUE IMPRIMEE				VR3 (G)	Niveau de sortie: -6.0dBs	
		MTT-256	(B)	PLAY	1	(390mV)	1
<1>	LECTURE	315Hz. 0dB			VR4 (D)	(600m.)	
<u></u>	LECTURE	020		Régler REC et		Enregistrer un signal de	
1				BALANCE de façon		1kHz et 10kHz en alternance	
1				que la sortie de		et ajuster les résistances	,
1		(A)		moniteur REC soit	VR7 (G)	variables qui commandent le	,
<2	> COURANT DE	1kHz30dBs	(B)	de -26dBs à 1kHz,	1 1 1	courant de polarité de	
\ Z	POLARISATION	10kHz30dBs		puis enregistrer	(ע) אאי	façon à obtenir le même	
1	FORWIGHTON	10		et reproduire		niveau de lecture.	
1				des signaux de			
			Ì	1kHz et 10kHz er	1	1	
				alternance.			
-				Enregistrer et		Ajuster les résistances	
1			1	reproduire un	VR5 (G)	variables de façon à	
< 3	NIVEAU	(A)	(B)	signal de 1kHz	VR6 (D)	obtenir un niveau de	
13	D'ENREGISTREMENT	1kHz30dBs		dans les	(ע) פאזי	lecture de -26dBs(39mV).	Ì
1	D EMPERIOUS			conditions			
1.				précisées en <2>	•		

VIS D'AZIMUT



RACCORDEMENTS DU SYSTEME

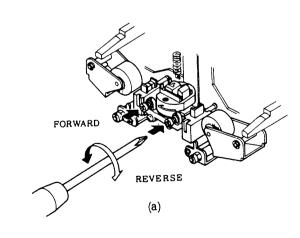


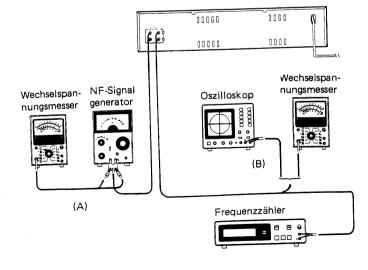
ABGLEICH

-		EINGANGS-	AUSGANGS-	KASSETTENGERÄT- EINSTELLUNG	ABGLEICH PUNKTE	ABGLEICHEN FUR AB
R.	GEGENSTAND	EINSTELLUNG	EINSTELLUNG	NPUT: LINE, OUTPUT/PHON		0dBs = 0,775
SSET	TEN-DECK-ABTEILUNG		DOLBY: OFF, I	NPUI. LINE, OUT TITLE		
AUF	NAHME/WIEDERGABE-K ENTMAGNETI- SIERUNG	OPF _	- .	POWER: OFF Den Kassettenfach deckel oben herausziehen.	AUFNAHME/ WIEDERCABE-Kopf	Entmagnetisierung von dem AUFNAHME/WIEDERGABE-Kopf mit einem Tonkopf Entmagnetisierungsdrossel.
2]	REINIGUNG	-	_	POWER: OFF Den Kassettenfach deckel oben herausziehen.	AUFNAHME/ WIEDERGABE-Kopf Löschkopf, Tonwelle, Andruckrolle.	AUFNAHME/WIEDERGABE-Kopf, Löschkopf, Tonwelle und Andruckrolle mit einem leicht mit Alkohol befeuch teten Wattebausch reinigen.
3]	AZIMUT- EINSTELLUNG	MTT-256 10kHz20dB	(B)	PLAY	Azimut- Einstellschraube	Die Azimut-Justierschraube so einstellen,daß die maximale Ausgangsspannung in Vorwärts-Reverserichtung und erzielt.
I GL	.EICHSTROMMOTOR		1			Die Bandgeschwindigkeit
i)	BANDGESCH- WINDIGKEIT	MTT-111 MTT-111D	(B)	PLAY	Trimmer poten- tiometer am Gleichstrommotor	so justieren, daß ein 3kHz Signal auf der Mitte des Bands erzeugt wird.
	EDRUCKTE SCHALTPLA	TTF			100 (I)	Ausgangspegel: -6.0dBs
<u>li </u>	WIEDERGABE-	MTT-256			VR3 (L)	(390mV)
		315Hz. 0dB	(B)	PLAY	VR4 (R)	(800ш1)
<1>		(A) 1kHz30dBs 10kHz30dBs	(B)	REC und BALANCE so justieren, daß der REC Monitorausgang -26dBs bei 1kHz wird, und danach abwechselnd Signale von 1kHz und 10kHz aufnehmen und	VR7 (L) VR8 (R)	Signale von 1kHz und 10kHz abwechselnd aufnehmen und die Regelwiderstände, die den Vormagnetisierugsstrom regeln, so justieren, daß der gleiche Wiedergabepegel erzielt wird.
< 3 :	> AUFNAHMEPEGEL	(A) 1kHz30dBs	(B)	wiedergeben. Ein 1kHz Signal unter den in Punkt <2> beschriebenen Bedingungen aufnehmen und reproduzieren.	VR5 (L) VR6 (R)	Die Regelwiderstände so justieren, daß ein wiedergabepegel von -26dBs(39mV)erzielt wird.

AZIMUTH-EINSTELLSCHRAUBE

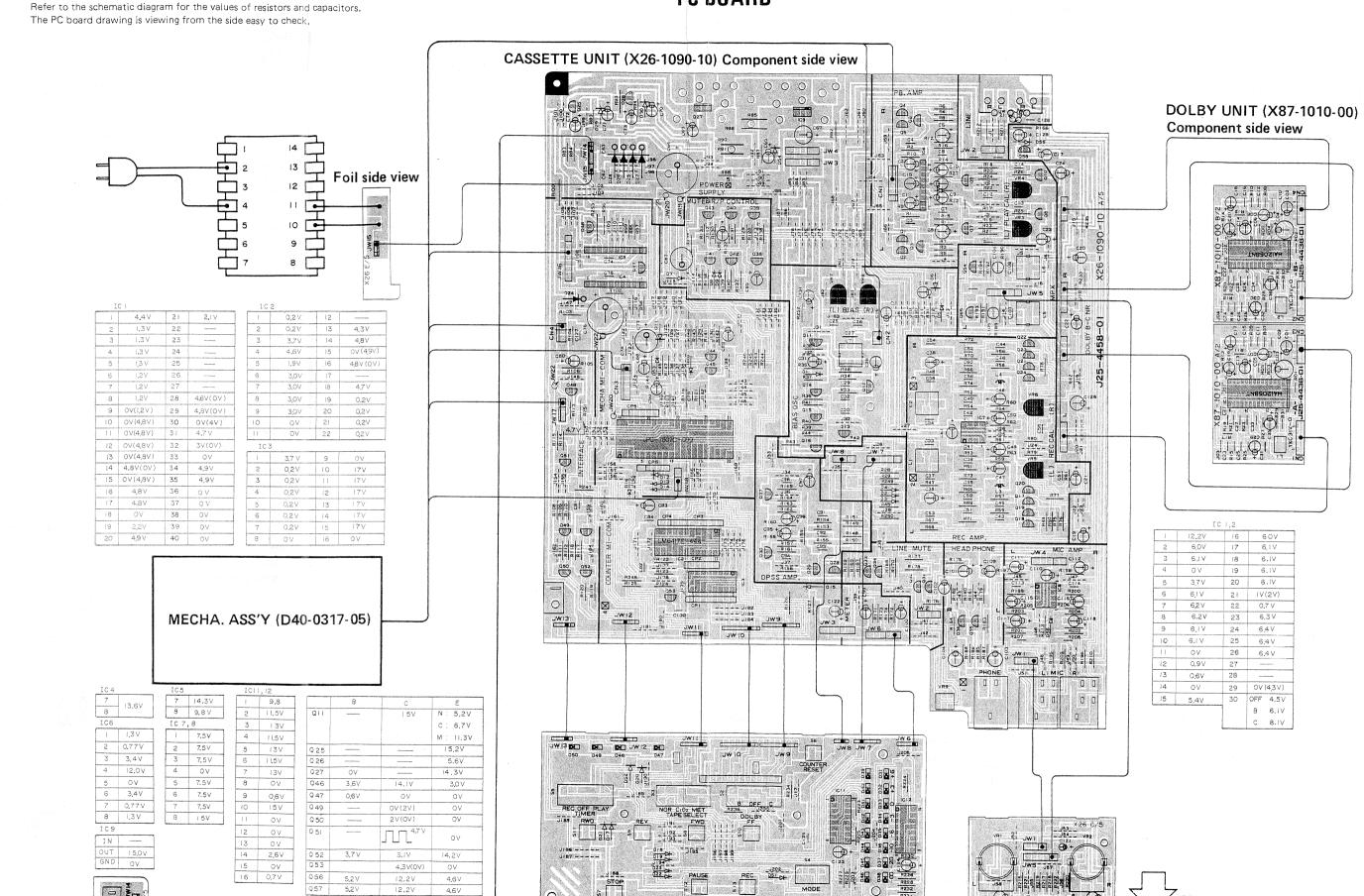
SYSTEM-ANSCHLUSSE





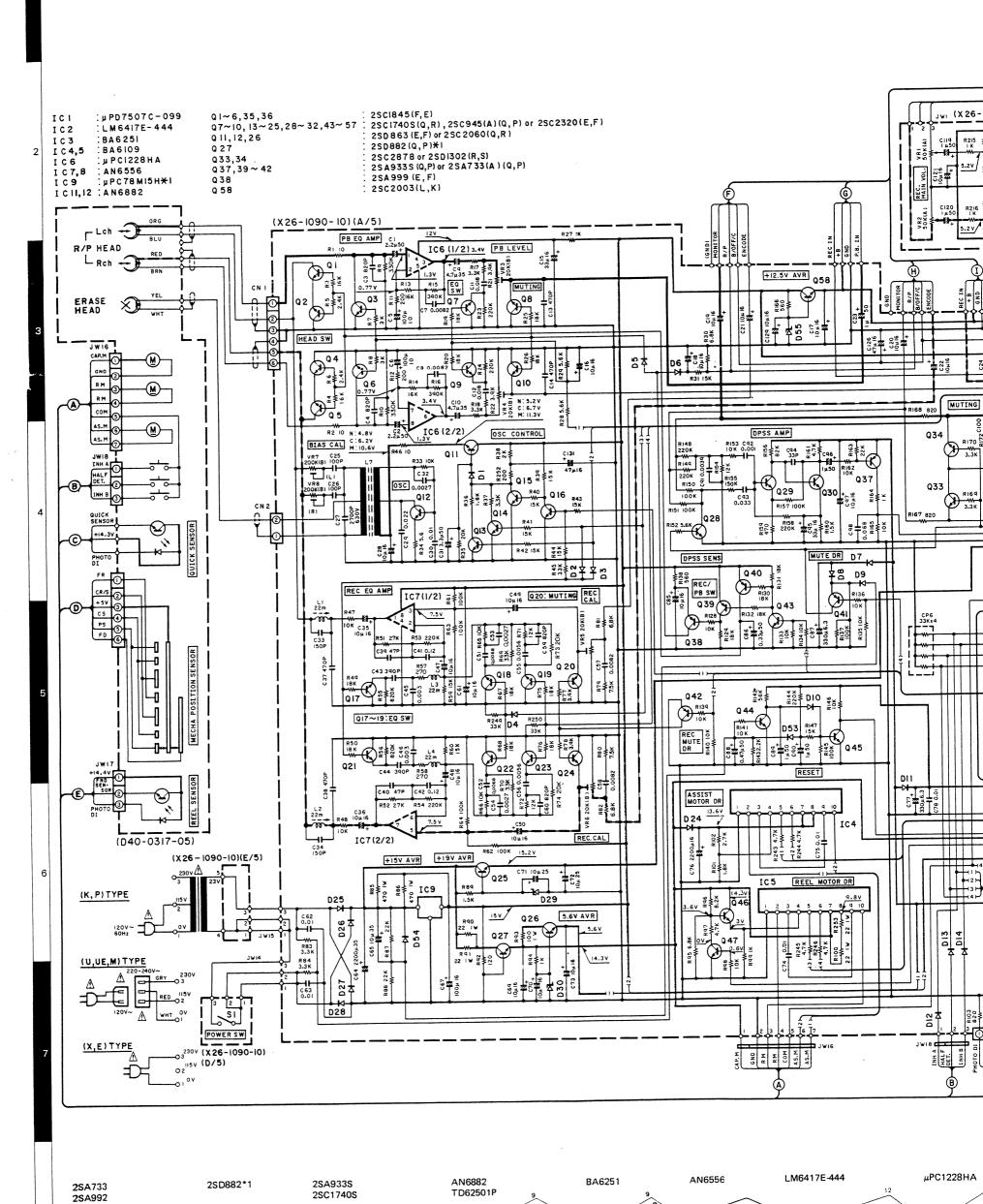
KX-790R KX-790R

PC BOARD

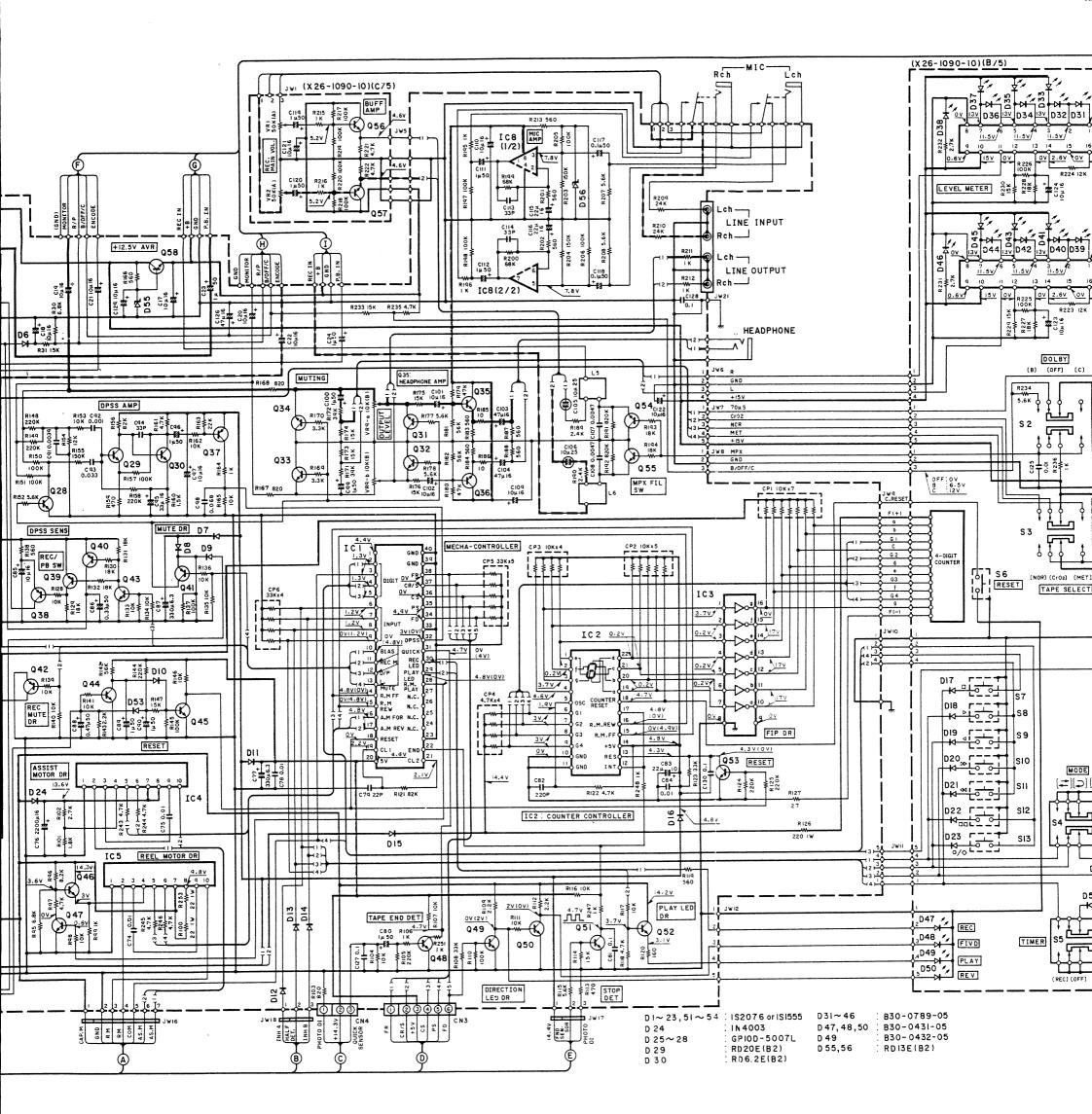


2SA999 2SC1845 2SC2003

2SC2060 2SC2320 2SC945 2SD1302 2SD863



- DC voltages are as measured with a high impedance voltmeter with a cassette loaded at playback mode.
 Values may vary sllightly due to variations between individual instruments or/and units. Bias circuit DC voltages are as measured while in the record mode.
- Les tensions c.c. doivent être mesurées avec un voltmètre à haute impédance, une cassette étant insérée en mode du lecture. Les valeurs peuvent différer légèrement du fait des variations inhérentes aux appareils et aux instruments de mesure individuels. Les tensions c.c. du circuit de polarité doivent être mesurées. l'appareil étant en mode d'enregistrement.

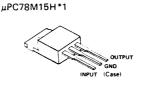


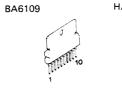


AN6556

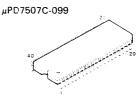






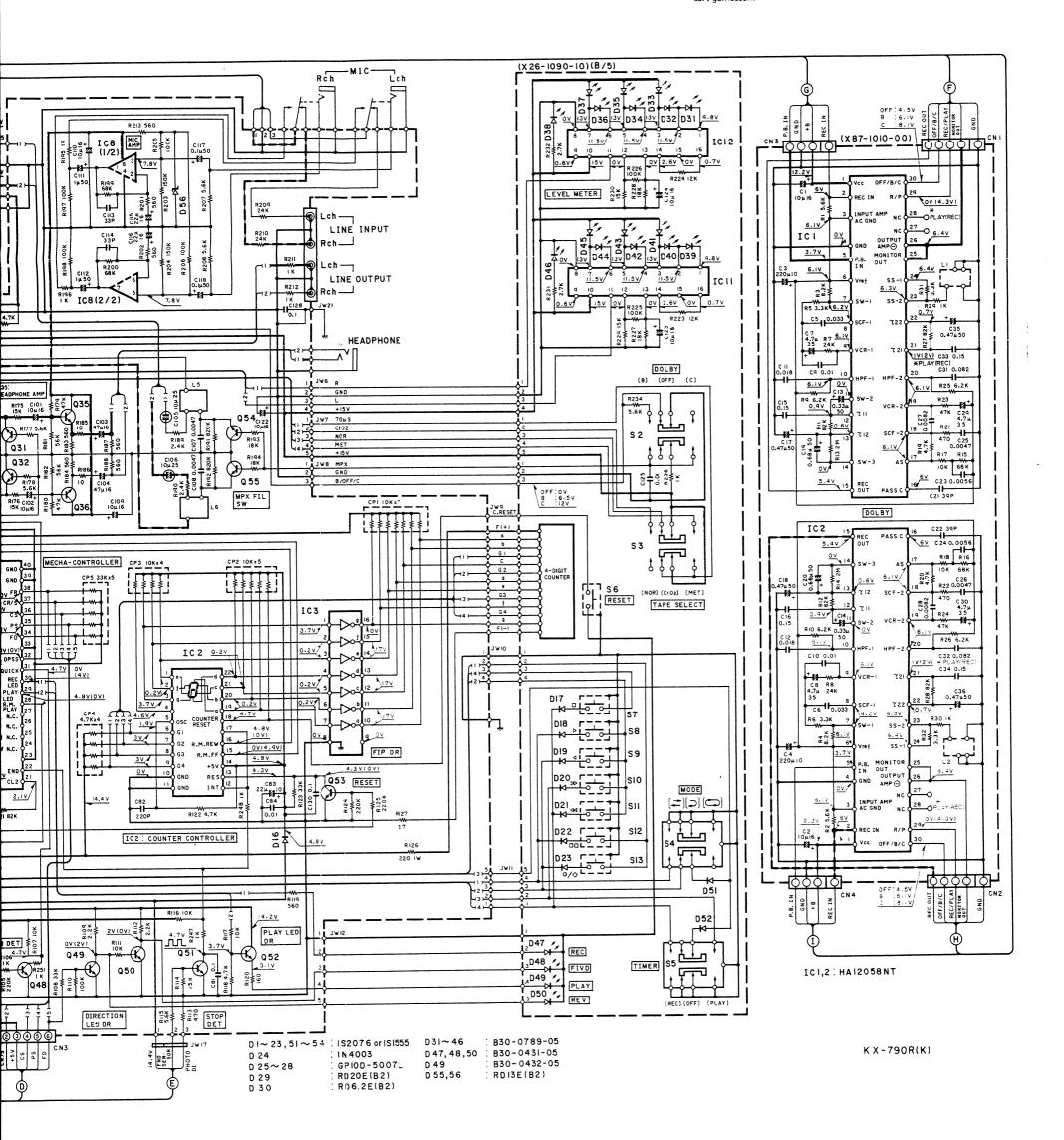






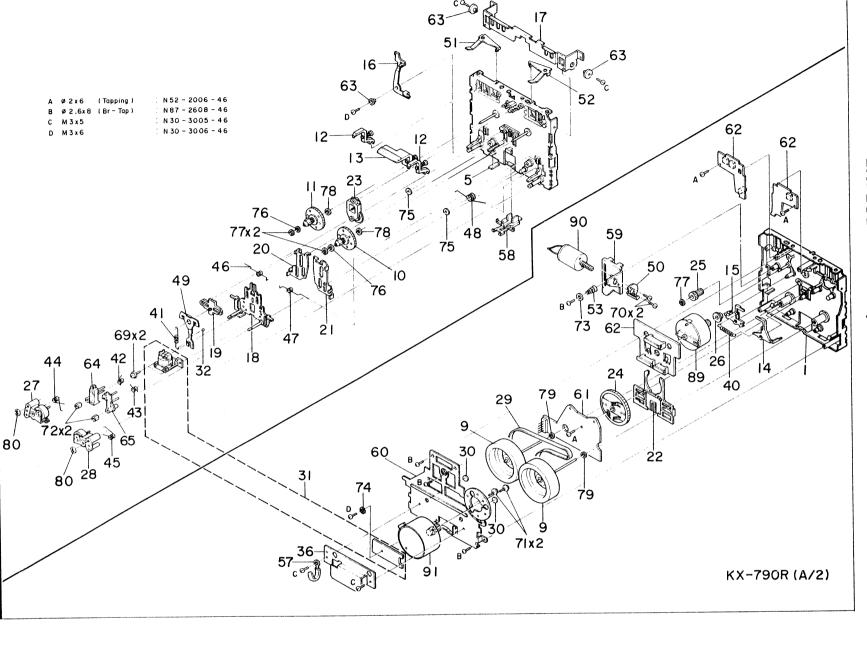
∆ Indicates safe

- DC voltages are as measured with a high impedance voltmeter with a cassette loaded at playback mode.
 Values may vary sllightly due to variations between individual instruments or/and units. Bias circuit DC voltages are as measured while in the record mode.
- Les tensions c.c. doivent être mesurées avec un voltmètre à haute impédance, une cassette étant insérée en mode du lecture. Les valeurs peuvent différer légèrement du fait des variations inhérentes aux appareils et aux instruments de mesure individuels. Les tensions c.c. du circuit de polarité doivent être mesurées. l'appareil étant en mode d'enregistrement.
- Die angegeben Gleichspannungswerte wurden bei eingesetzter Cassette in der Wiedergabe mit einem hochohmigen Voltmeter gemessen. Dabei schwanken die Meßwerte aufgrund von Unterschieden zwischen einzelnen Instrumenten oder Geräten u.U. geringfügig. Die angegeben Gleichspannungswerte der Vormagnetisierungsschaltung wurder in der Aufnahme-Betriebsart gemessen.





Parts with the exploded numbers larger than 700 are not supplied



b 155 128

154

159

101-

N 89 - 2605 - 46 N 35 - 3006 - 45 N 89 - 3008 - 45

J #2.6x5 (Br-Tap)
K M3x6 (Bi)BLK
L #3x8 (Bi-Tap)BL

EXPLODED VIEW (MECHANISM)

EXPLO

Less than 1.0% (at 1 kHz, 0 VU with metal tape) 0.05% (W.R.M.S.), \pm 0.13% (DIN)

SETTE DECK

no, Recording/Playback/Auto-

Harmonic Distortion

Wow and Flutter
Input Sensitivity/Impedance:
Line x 2

cy: 85 kHz)

(4-Track/2-Channel

errite) ontrolled DC Motor C Motors tape

390 mV (0 VU)/50 kohms
0.22 mW/8 ohms
AC 120V, 60 Hz: U.S.A. and Canada Models
AC 220 – 240V, 50 Hz: European
and Australian Models
AC 120V/220-240V (Switchable),
50/60 Hz: Other Countries
25 watts
W: 440 mm (17-5/16")
H: 111 mm (4-3/8")
D: 322 mm (12-11/16")
Audio Connection Cables × 2
Normal: KENWOOD ND-60, TDK AD C-60
CrO2: KENWOOD MD-60, TDK MA C-60
Metal: KENWOOD MD-60, TDK MA C-60 77.5 mV/50 kohms 0.3 mV/600 ohms Microphones × 2
Output Level/Load Impedance:
Line × 2
Headphones × 1
Power Requirements

UE : AAFES(Europe) H:Audio Club K: USA U: PX(Far East, Hawaii)
M: Other Areas

arts with the exploded numbers larger than 700 are not supplied

P: Car

34 36 H25-0078-04 H25-0224-04 H25-0224-04 H25-0224-04 H40-0005-04 J21-3326-05 J42-0083-05 J61-0307-05

N89 - 2605 - 46 N35 - 3006 - 45 N89 - 3008 - 45 N89 - 3010 - 46 N87 - 4008 - 46

N89 - 4010 - 46

141-138

140

142x2

(Br-Tap)
(Bi) BLK
(Bi-Tap) BLi
(Bi-Tap)
(Br-Tap)
(Bi-Tap)

129

J #2.6x5 K M3x6 L #3x8 M #3x10 N #4x8 P #4x10

126 127 128 128 129 G01-1527-04 G01-1528-04 G01-1557-04 G02-0123-04 G11-1103-04 H01-5242-04 H10-1763-04 H10-1764-04 H12-0185-04 H20-0417-04 TORS TORS EXTE FLA: CUSH

æ 4 R R 4 4 E03-0102-15 E30-0181-05 E30-0459-05 E30-1341-05 E30-1305-15 E30-0505-05

122

AUD

88888

c chi

122x2

b 155 128

703

716 127

139 x 3

725

IÓ3

REC LEVEL - RIGHT VR I VR2

703-

160x2

730

Nx29 (x26)

733

답답답답답 답

 \triangleright

114

858-0513-04 859-0092-00 039-0172-05

CAUT

DAME

INST INST CAUT CAUT

1 1 1 1 1

WARR WARR WARR INST

808-0036-04 808-0037-04 846-0092-03 846-0093-03 846-0094-03 846-0095-03 846-0096-03

INDI INDI WARR WARR

109

3A 4B 4A 4A 4B

METAL PANEI SUB F CASSI CASSI

崊 如

130

KX-790R

参照番号 牟 搜 唱

Ref. No.

★ New Parts
Yearts without Parts No. are not supplied
Les articles non mentionnes dans le Parts No.
Jeile ohne Parts No. werden nicht geliefert.

PAR1

W-790R

EXPLODED VIEW

STEREO CASSETTE DECK

Front Loading Auto-Reverse Stereo Cassette Deck with Dolby B and C NR System
4-Track, 2-Channel Stereo/Mono, Recording/Playback/Auto-reverse in Record and Playback
AC Bias System (Bias Frequency: 85 kHz)
AC System
4-76 cm/sec (1-7/8 ips)
Record and Playback Head x 1 (4-Track/2-Channel Hard Permalloy Head)
Erase Head x 1 (Double Gap Ferrite)
Capstan Drive: Electronically Controlled DC Motor
Reel and mechanism Drives: DC Motors
Approx. 85 seconds with C-60 tape 20 Hz to 17,000 Hz, ± 3 dB 20 Hz to 17,000 Hz, ± 3 dB 20 Hz to 18,000 Hz, ± 3 dB 74 dB (Metal tape) 67 dB (Metal tape) 57 dB (Metal tape) Fast Winding Time
Frequency Response:
Normal Tape
CrO₂ Tape
Metal Tape
Signal-to-Noise Ratio:
Dolby C Type NR ON
Dolby R Type NR ON
Dolby NR OFF Recording System
Erasing System
Tape Speed
Heads Track System Motors

Harmonic Distortion

Wow and Flutter
Input Sensitivity/Impedance:
Line x 2

Microphones x 2

Output Level/Load Impedance:
Line x 2

Headphones x 1

Power Requirements

Power Consumption Dimensions

KENMOOD

KX-790R+ KX-790R

Erasing System Tape Speed Heads Recording System Track System.....Track

74 dB (Meta 67 dB (Meta 57 dB (Meta

Front Loading Syd C WR Syd C WR Syd 4-Track, 2-C reverse in R AC System A.76 cm/set Record and Hard Perman Erase Head Reel and me Reel and

STER

PARTS LIST

→ New Parts
Parts without Parts No. are not supplied. Les articles non mentionnes dans le Parts No. ne sont pas fournis
Teile ohne Parts No. werden nicht geliefert.

Γ	Ref. No.	Address		Parts No.	Description	Desti- nation	Re- marks
١	参照番号	位 置	Parts 新	部品番号	部 品 名 / 規 格		備考
				K	X-790R		
	101 102 103 104 105	3A 4B 4B 4A 4A	* * * * * *	A01-1348-02 A20-4093-02 A22-0462-03 A53-0626-03 A53-0627-03	METALLIC CABINET PANEL SUB PANEL ASSY CASSETTE LID CASSETTE HØLDER ASSY		
	109 110 - -	4B 4B	*	B08-0036-04 B08-0037-04 B46-0092-03 B46-0093-03 B46-0094-03	INDICATOR(OP IND, TAPE COUNTER) INDICATOR(PEAK LEVEL METER) WARRANTY CARD WARRANTY CARD WARRANTY CARD	K P U <u>UE</u>	
	- - - -		*	B46-0095-03 B46-0096-03 B46-0098-03 B50-5369-00 B50-5370-00	WARRANTY CARD WARRANTY CARD WARRANTY CARD INSTRUCTION MANUAL(ENGLISH) INSTRUCTION MANUAL(FRENCH)	U <u>UE</u> X E PMXE	
	- - - -		* * *	B50-5371-00 B50-5422-00 B50-5427-00 B58-0223-04 B58-0269-04	INSTRUCTION MANUAL(SPANISH) INSTRUCTION MANUAL(G,D,I) INSTRUCTION MANUAL(ARABIC) CAUTION CARD CAUTION CARD	M E M U K	
	_			B58-0513-04 B59-0092-00	CAUTION CARD SERVICE DIRECTORY	UE	
	114	3B	*	D39-0172-05	DAMPER ASSY		
∆ ∆ ∆ ∆ ∆	119 120 120 120 120	3B 3C 3C 3C 3C 3B		E03-0102-15 E30-0181-05 E30-0459-05 E30-1341-05 E30-1305-15	AC INLET AC POWER CORD AC POWER CORD AC POWER CORD AC POWER CORD (INLET)	UM <u>UE</u> KP E X UM <u>UE</u>	
	122	3B		E30-0505-05	AUDIO CORD		
	126 127 128 129 130	4A 3B 3B 4A 4C	* * *	G01-1527-04 G01-1528-04 G01-1557-04 G02-0123-04 G11-1103-04	TØRSIØN CØIL SPRING (C HØLDER) TØRSIØN CØIL SPRING (LØCK PLT) EXTENSIØN SPRING (LØCK PLT) FLAT SPRING (CASSETTE HØLDER) CUSHIØN (UNDER CHASSIS)		
	- - - -		* * *	H01-5242-04 H10-1763-04 H10-1764-04 H12-0185-04 H20-0417-04	ITEM CARTON CASE POLYSTYRENE FOAMED FIXTURE POLYSTYRENE FORMED FIXTURE PACKING FIXTURE PROTECTION COVER	М	
	- - -			H25-0078-04 H25-0224-04 H25-0224-04 H40-0005-04	PROTECTION BAG PROTECTION BAG PROTECTION BAG RUST PREVENTING PAPER	KPU <u>UE</u> XE M	
Δ	133 134 -	4B 3C		J21-3326-05 J42-0083-05 J61-0307-05	JACK MOUNTING HARDWARE POWER CORD BUSHING WIRE BAND	КРХЕ	
	138 139 140 141 142	4A 4B 4A 4A 4A	* * *	K27-1326-04 K29-1327-04 K29-1853-04	KNOB (BUTTON) POWER KNOB (LEVER) TIMER, TAPE, DOLBY KNOB OUTPUT/PHONE LEVEL KNOB EJECT KNOB REC LEVEL		

E: Scandinavia & Europe H:Audio Club K: USA

T: England U: PX(Far East, Hawaii) UE: AAFES(Europe)

X: Australia M: Other Areas



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Ref. No.	Address N	lew arts	Parts No.	Description	Desti- nation	Re-
参照番号	l	新	部品番号	部品名/規格		備考
143 144 145	4B	* *	K29-1855-04 K29-1856-04 K29-1940-04	KNOB (BTN) PAUSE, REC KNOB (LVR) REVERSE MODE KNOB (BTN) COUNTER RESET		
149	3C	*	L01-3844-05	POWER TRANSFORMER		
153 154 155	3C 3B,3C 3B		N09-0301-05 N09-1337-05 N29-0207-04	STEPPED SCREW (GND) TAPTITE SCREW (MOUNT HARDWARE) RETAINING RING(LOCK PLATE)		
		•	CASSETT	E (X26-1090-10)		
D31 -46 D47 ,48 D49 D50	4C 4C 4C 4C		B30-0789-05 B30-0431-05 B30-0432-05 B30-0431-05	LED(LN245RP) LEVEL METER LED(LN21CPH) REC®RD,FWD LED(LN31GCPH(U))PLAY LED(LN21CPH) REV		
C1 ,2 C3 ,4 C5 ,6 C7 ,8 C9 ,10			CE04FW1H2R2MEL CQ09FS1H821JZS CE04FW1A101MEL CF92FV1H822J CE04FW1V4R7MEL	ELECTR® 2.2UF 50WV P®LYSTY 820PF J ELECTR® 100UF 10WV MF 8200PF J ELECTR® 4.7UF 35WV		
C11 ,12 C13 ,14 C15 C16 -22 C23 ,24			CF92FV1H183J CK45FB1H471K CE04FW1C330MEL CE04FW1C100MEL CE04FW1H010MEL	MF 0.018UF J CERAMIC 470PF K ELECTRØ 33UF 16WV ELECTRØ 10UF 16WV ELECTRØ 1.0UF 50WV		
C25 ,26 C27 C28 C29 C30			CC45FSL1H101J C91-0348-05 CE04FW1C10DMEL CF92FV1H223J CF92FV1H103J	CERAMIC 100PF J POLYPRO 0.0027UF 630WV ELECTRO 10UF 16WV MF 0.022UF J MF 0.010UF J		
C31 C32 C33 ,34 C35 ,36 C37 ,38			CE04FW1H3R3MEL CF92FV1H272J CC45FSL1H151J CE04FW1C100MEL CK45FB1H471K	ELECTR® 3.3UF 50WV MF 2700PF J CERAMIC 150PF J ELECTR® 10UF 16WV CERAMIC 470PF K		
C39 .40 C41 .42 C43 .44 C45 .46 C47 -50			CC45FSL1H470J CF92FV1H124J CQ09FS1H391JZS CF92FV1H302J CE04FW1C100MEL	CERAMIC 47PF J MF 0.12UF J POLYSTY 390PF J MF 3000PF J ELECTRO 10UF 16WV		
C51 ,52 C53 ,54 C55 ,56 C57 ,58 C59 ,60			CF92FV1H682J CF92FV1H272J CF92FV1H562J CF92FV1H822J CQO9FS1H821JZS	MF 6800PF J MF 2700PF J MF 5600PF J MF 8200PF J POLYSTY 820PF J		
C61 C62 .63 C64 C65 C67			CE04FW1C100MEL. CK45FF1H103Z CE04W1V222MEL CE04FW1V100MEL CE04FW1C101MEL	ELECTR® 10UF 16WV CERAMIC 0.01UF Z ELECTR® 2200UF 35WV ELECTR® 10UF 35WV ELECTR® 100UF 16WV		
C69 ,70 C71 ,72 C73 C74 ,75 C76			CE04FW1C100MEL CE04FW1E100MEL CE04FW1C100MEL CK45FF1H103Z CE04W1C222MEL	ELECTR® 10UF 16WV ELECTR® 10UF 25WV ELECTR® 10UF 16WV CERAMIC 0.01UF Z ELECTR® 2200UF 16WV		
C77		*	CEO4FWOJ331MEL	ELECTRO 330UF 6.3WV		

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S: South Africa

T: England U: PX(Far East, Hawaii)



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Ref. No.	Add	ress		Parts No.	De	scription	Desti-	Re-
参照者号	位		Parts 新	部品番号	部品	名/規格		mark 備考
078 079 080 081 082				CK45FF1H103Z CC45FSL1H220J CE04FW1H010MEL C91-0700-05 CC45FSL1H221J	CERAMIC CERAMIC ELECTRO CERAMIC CERAMIC	0.01UF Z 22PF J 1.0UF 50WV 0.1UF J 220PF J		
C83 C84 C85 C86 C87			*	CED4FW1A220MEL CK45FF1H103Z CE04FW1C100MEL CE04FW1HR33MEL CE04FW0J331MEL	ELECTRO CERAMIC ELECTRO ELECTRO ELECTRO	22UF 10WV 0.01UF Z 10UF 16WV 0.33UF 50WV 330UF 6.3WV		
C88 C89 •90 C91 C92 C93				CE04FW1HR47MEL CE04FW1H010MEL CF92FV1H392J CF92FV1H102J CF92FV1H333J	ELECTRO ELECTRO MF MF MF	0. 47UF 50WV 1. DUF 50WV 3900PF J 1000PF J 0. 033UF J		
C94 C95 C96 C97 C98				CC45FSL1H330J CE04FW1C330MEL CE04FW1H010MEL CE04FW1C100MEL CF92FV1H683J	CERAMIC ELECTRO ELECTRO ELECTRO MF	33PF J 33UF 16WV 1. OUF 5OWV 1OUF 16WV 0. 068UF J		
C99 ,100 C101,102 C103,104 C105,106 C107,108				CE04FW1H010MEL CE04FW1C100MEL CE04FW1C470MEL CE04HW1E100M CF92FV1H472J	ELECTRO ELECTRO ELECTRO NP-ELEC MF	1. OUF 50WV 10UF 16WV 47UF 16WV 10UF 25WV 4700PF J		
C109,110 C111,112 C113,114 C115,116 C117,118				CE04FW1C100MEL CE04FW1H010MEL CC45FSL1H330J CE04FW1C220MEL CE04FW1H0R1MEL	ELECTR® ELECTR® CERAMIC ELECTR® ELECTR®	10UF 16WV 1.0UF 50WV 33PF J 22UF 16WV 0.1UF 50WV		
C119,120 C121 C122-124 C125 C126			*	CE04FW1H010MEL CE04JW1C100MEL CE04FW1C100MEL CK45FF1H103Z CE04FW1C470MEL	ELECTRO ELECTRO ELECTRO CERAMIC ELECTRO	1. OUF 50WV 10UF 16WV 10UF 16WV 0. 01UF Z 47UF 16WV		
C127,128 C129 C130 C131				C91-0700-05 CE04FW1C100MEL C91-0700-05 CE04FW1C470MEL	CERAMIC ELECTRO CERAMIC ELECTRO	0.1UF J 10UF 16WV 0.1UF J 47UF 16WV		
159 160 161 162	3	B C C	*	E11-0104-15 E11-0151-05 E13-0445-05 E23-0125-05	PHONE JACK PHONE JACK PHONO JACK TERMINAL	(HEADPH®NE) (MIC) (LINE IN/BUT) (GND PLATE)		
L1 .2 L3 .4 L5 .6 L7			*	L39-0312-05 L40-2238-29 L79-0196-05 L32-0285-05				
CP1 CP2 CP3 CP4 CP5			,	R90-0234-05 R90-0228-05 R90-0233-05 R90-0286-05 R90-0236-05	MULTI-COMP MULTI-COMP MULTI-COMP MULTI-COMP MULTI-COMP	10KX7 J 10KX5 J 10KX4 J 4.7KX4 J 33KX5 J		
CP6 R46				R90-0277-05 R92-0219-05	MULTI-COMP FUSE RESIST	33KX4 J 10 1/4	.w	

E: Scandinavia & Europe H:Audio Club K: USA

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⚠ indicates safety critical components.

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Ref. No.	Address		Parts No.	Description	Desti- Re
参照番号	位置	Parts 新	部品番号	部 品 名 / 規 格	nation mar 仕 向備
R85 ,86 R90 ,91 R92 R93 R100		*	RS14KB3A471J RS14KB3A220J RD14GB2E121J RS14KB3A101J RS14KB3A220J	FL-PR00F RS 470 J 1W FL-PR00F RS 22 J 1W FL-PR00F RD 120 J 1/4W FL-PR00F RS 100 J 1W FL-PR00F RS 22 J 1W	
R126 R253 VR1 ,2 VR3 -6 VR7 ,B	4B	* *	RS14KB3A221J RS14KB3A220J R01-4031-05 R12-3313-05 R12-5310-05	FL-PR00F RS 220 J 1W FL-PR00F RS 22 J 1W P0TENTIOMETER(REC LEVEL) TRIMMING P0T.(20K)PB REC LEVEL TRIMMING P0T.(200K)BIAS	
VR9	3C	*	R10-3023-05	POTENTIOMETER(OUTPUT/PHONE LVL	
\$1 \$2,3 \$4 \$5 \$6 -13		* * *	\$40-1089-05 \$31-2091-05 \$31-2062-05 \$31-2091-05 \$40-1085-05	PUSH SWITCH (POWER) SLIDE SWITCH(DOLBY NR, TAPE) SLIDE SWITCH(REVERSE MODE) SLIDE SWITCH(TIMER) PUSH SWITCH (C RESET, OP KEY)	
D1 -23 D1 -23 D24 D25 -28 D29			1\$1555 1\$2076 1N4003 GP10D-5007L RD20E(B2)	DIODE DIODE DIODE DIODE ZENER DIODE	
D30 D51 -54 D51 -54 D55 •56 D57			RD6. 2E(B2) 1S1555 1S2076 RD13E(B2) RD5. 1E(B2)	ZENER DIØDE DIØDE DIØDE ZENER DIØDE ZENER DIØDE	
FL1 IC1 IC2 IC3 IC3		* * * *	4-ST-41ZYK UPD7507C-099 LM6417E-444 BA6251 TD62501P	FLUBRESCENT INDICATOR TUBE IC(MICROPROCESSOR) IC(MICROPROCESSOR) IC(7-CH TRANSISTOR ARRAY) IC(7-CH TRANSISTOR ARRAY)	
IC4 ,5 IC6 IC7 ,8 IC9 IC11,12		*	BA6109 UPC1228HA AN6556 UPC78M15H*1 AN6882	IC(M&T&R DRIVER) IC(TAPE EQ AMP) IC(&P AMP) IC(V<AGE REGULAT&R) +15V IC(METER DRIVER)	
Q1 -6 Q7 -10 Q7 -10 Q7 -10 Q11 ,12			2SC1845(F,E) 2SC1740S(Q,R) 2SC2320(E,F) 2SC945(A)(Q,P) 2SC2060(Q,R)	TRANSISTÖR TRANSISTÖR TRANSISTÖR TRANSISTÖR TRANSISTÖR	
Q11 .12 Q13 -25 Q13 -25 Q13 -25 Q26			2SD863 2SC174OS(Q,R) 2SC232O(E,F) 2SC945(A)(Q,P) 2SC2O6O(Q,R)	TRANSISTØR TRANSISTØR TRANSISTØR TRANSISTØR TRANSISTØR TRANSISTØR	
Q26 Q27 Q28 -32 Q28 -32 Q28 -32			2SD863 2SD882*1(Q,P) 2SC1740S(Q,R) 2SC232D(E,F) 2SC945(A)(Q,P)	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR	
Q33 ,34 Q35 ,36 Q37			2SD1302(S) 2SC1845(F,E) 2SA733(A)(Q,P)	TRANSISTOR TRANSISTOR TRANSISTOR	

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→ New Parts * New Marts

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i	位 置	Parts 新	部品番号	部品	名 / 規 格		備考
937 937 938 939 -42 939 -42			2SA933S(Q,R) 2SA999(E,F) 2SA992(F,E) 2SA733(A)(Q,P) 2SA933S(Q,R)	TRANSISTØR TRANSISTØR TRANSISTØR TRANSISTØR TRANSISTØR			
039 -42 043 -57 043 -57 043 -57 058			2SA999(E,F) 2SC1740S(Q,R) 2SC2320(E,F) 2SC945(A)(Q,P) 2SC2003(L,K)	TRANSISTØR TRANSISTØR TRANSISTØR TRANSISTØR TRANSISTØR			
<u> </u>		1		R (X87-1010-00)			
C1 ,2 C3 ,4 C5 ,6 C7 ,8 C9 ,10			CE04FW1C100MEL CE04FW1A221MEL CF92FV1H333J CE04FW1V4R7MEL CF92FV1H103J	ELECTR® ELECTR® MF ELECTR® MF	10UF 16WV 220UF 10WV 0.033UF J 4.7UF 35WV 0.010UF J		
C11 ,12 C13 ,14 C15 ,16 C17 ,18 C19 ,20		*	CF92FV1H183J CE04FW1HR33MEL CF92FV1H154J CE04FW1HR47MEL CE04GW1HR68MEL	MF ELECTRØ MF ELECTRØ LL-ELEC	0.018UF J 0.33UF 50WV 0.15UF J 0.47UF 50WV 0.68UF 50WV		
C21 ,22 C23 ,24 C25 ,26 C27 ,28 C29 ,30			CC45FSL1H390J CF92FV1H562J CF92FV1H472J CF92FV1H822J CE04FW1V4R7MEL	CERAMIC MF MF MF ELECTRO	39PF J 5600PF J 4700PF J 8200PF J 4.7UF 35WV		
C31 ,32 C33 ,34 C35 ,36		*	CF92FV1HB23J CF92FV1H154J CE04FW1HR47MEL	MF MF ELECTRO	0.082UF J 0.15UF J 0.47UF 50WV		
L1 ,2			L39-0106-05	TRAP COIL	(20KHZ)		
IC1 .2		×	HA12058NT	IC(D&LBY)			
			CASSETTE ME	CHANISM (D40-			
1	2C	Т	A10-0774-08	CHASSIS ASS	ΞŸ		
5	1B		B19-0349-08	MIRROR			
9 10 11 12 13	2B 1B 1B 1B 1B		D01-0063-08 D03-0231-08 D03-0232-08 D10-1352-08 D10-1353-08	FLYWHEEL AS REEL DISK REEL DISK LEVER ASSY LEVER ASSY	ASSY (R)		
14 15 16 17 18	2C 1C 1B 1C 1A		D10-1354-08 D10-1355-08 D10-1356-08 D10-1357-08 D10-1358-08	LEVER ASSY LEVER ASSY ARM ARM SLIDER	(BRAKE L) (BRAKE R) (EJECT PREVENT L (DETECTION) (PLATE HEAD)		
19 20 21 22 23	1A 1A 1B 2C 1B		D10-1359-08 D10-1360-08 D10-1361-08 D10-1362-08 D13-0197-08	SLIDER SLIDER SLIDER SLIDER GEAR ASSY	(C/R SLIDE PLATE (SLIDE BASE L) (SLIDE BASE R) (SWITCHØVER) (IDLER ASSY))	
24 25 26	2C 1C 2C		D13-0198-08 D13-0199-08 D13-0200-08	GEAR ASSY GEAR GEAR	(WORM) (IDLE)		

E: Scandinavia & Europe H:Audio Club K: USA

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⚠ indicates safety critical components.

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参照番号	位置新	部品番号	部 品 名/規 格	仕 向	備考
27 28 29 30 31	2A 2A 2B 2B 2A 2B	D14-0117-08 D14-0118-08 D16-0110-08 D23-0197-08 D40-0327-08	PINCH ROLLER ASSY (L) PINCH ROLLER ASSY (R) BELT (MAIN) RETAINER (FLYWHEEL) MECHANISM ASSY (COMBI HEAD)		
32	2A	D90-0025-08	STEEL BALL		
 -		E31-3513-08 E31-3514-08 E31-3515-08	CONNECTING WIRE (REC/PLAY) CONNECTING WIRE (ERASE) CONNECTING WIRE (TAPE SENSOR)		
36	2B	F10-0551-08	SHIELDING PLATE (PCB)		
40 41 42 43 44	2C 2A 2A 2A 2A 2A	601-1579-08 601-1580-08 601-1581-08 601-1582-08 601-1583-08	TENSION SPRING (BRAKE) TENSION SPRING (CR SLIDE) TORSION SPRING (ADJ L) TORSION SPRING (ADJ R) TORSION SPRING (FNCH ROLLER L)		
45 46 47 48 49	2A 1A 2B 1B 1A	G01-1584-08 G01-1585-08 G01-1586-08 G01-1587-08 G02-0177-08	TORSION SPRING (PNCH ROLLER R) TORSION SPRING (SLIDE BASE L) TORSION SPRING (SLIDE BASE R) TORSION SPRING (HEAD BASE) FLAT SPRING (CR SLIDE PLATE)		
50 51 52 53	1C 1B 1C 2C	G02-0178-08 G02-0179-08 G02-0180-08 G02-0181-08	FLAT SPRING (THRUST) FLAT SPRING (CASSETTE PACK L) FLAT SPRING (CASSETTE PACK R) SPIRAL SPRING		
57 58 59 60 61	28 18 1C 28 2C	J19-0306-05 J19-2188-08 J21-3562-08 J21-3563-08 J25-4501-08	HØLDER (WIRE) HØLDER (HEAD LEAD) MØUNTING HARDWARE (ASSIST MTR) MØUNTING HARDWARE (MAIN MTR) PRINTED WIRING BØARD (DETECT)		
62 63 64 65	1C 1B,1C 2A 2A	J25-4502-08 J39-0084-08 J90-0151-08 J90-0152-08	PRINTED WIRING BOARD (CONNECT) SPACER (COLLAR) TAPE GUIDE (WITH SENSOR) TAPE GUIDE		
69 70 71 72 73	2A 1C 2B 2A 2C	N09-1433-08 N09-1434-08 N09-1435-08 N14-0150-08 N15-1026-46	SCREW (M2X5) SCREW (M2X3.5) SCREW (M2.6X3.5) NUT FLAT WASHER		
74 75 76 77 78	2B 1B 1B 1B,1C 1B	N17-1030-46 N19-0369-04 N19-0524-04 N19-0903-08 N19-0904-08	T00THED L0CK WASHER FLAT WASHER (\$2.5) FLAT WASHER (\$2.3.8X0.25) FLAT WASHER (\$1.6X3.8X0.25) FLAT WASHER (\$2.1X\$7X0.13)		
79 80	2B,2C 2A	N19-0905-08 N24-3025-45	FLAT WASHER (#2.6XD.25) E TYPE RETAINING RING		
89 90 91 -	2C 1C 2B	T42-0058-08 T42-0059-08 T42-0060-08 T34-0311-08	DC MOTOR ASSY (REEL) DC MOTOR ASSY (ASSIST) DC MOTOR ASSY (MAIN) REC/PLAY HEAD		

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KENWOOD & LEE ELECTRONICS, LTD
Wang Kee Building, 5th Floor, 34-37, Connaught Road, Central, Hong long



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32	2A	D90-0025-08	STEEL BALL		
- -		E31-3513-08 E31-3514-08 E31-3515-08	CONNECTING WIRE (REC/PLAY) CONNECTING WIRE (ERASE) CONNECTING WIRE (TAPE SENSOR)		
36	2B	F10-0551-08	SHIELDING PLATE (PCB)		
40 41 42 43 44	2C 2A 2A 2A 2A 2A	G01-1579-08 G01-1580-08 G01-1581-08 G01-1582-08 G01-1583-08	TENSION SPRING (BRAKE) TENSION SPRING (CR SLIDE) TORSION SPRING (ADJ L) TORSION SPRING (ADJ R) TORSION SPRING (FNCH ROLLER L)		
45 46 47 48 49	2A 1A 2B 1B 1A	G01-1584-08 G01-1585-08 G01-1586-08 G01-1587-08 G02-0177-08	TORSION SPRING (PNCH ROLLER R) TORSION SPRING (SLIDE BASE L) TORSION SPRING (SLIDE BASE R) TORSION SPRING (HEAD BASE) FLAT SPRING (CR SLIDE PLATE)		
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57 58 59 60 61	2B 1B 1C 2B 2C	J19-0306-05 J19-2188-08 J21-3562-08 J21-3563-08 J25-4501-08	HOLDER (WIRE) HOLDER (HEAD LEAD) MOUNTING HARDWARE (ASSIST MTR) MOUNTING HARDWARE (MAIN MTR) PRINTED WIRING BOARD (DETECT)		
62 63 64 65	1C 1B,1C 2A 2A	J25-4502-08 J39-0084-08 J90-0151-08 J90-0152-08	PRINTED WIRING BOARD (CONNECT) SPACER (COLLAR) TAPE GUIDE (WITH SENSOR) TAPE GUIDE		
69 70 71 72 73	2A 1C 2B 2A 2C	N09-1433-08 N09-1434-08 N09-1435-08 N14-0150-08 N15-1026-46	SCREW (M2X5) SCREW (M2X3.5) SCREW (M2.6X3.5) NUT FLAT WASHER		
74 75 76 77 78	2B 1B 1B 1B,1C 1B	N17-1030-46 N19-0369-04 N19-0524-04 N19-0903-08 N19-0904-08	T00THED L0CK WASHER FLAT WASHER (\$2.5) FLAT WASHER (\$2.3.8X0.25) FLAT WASHER (\$1.6X3.8X0.25) FLAT WASHER (\$2.1X\$7X0.13)		
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